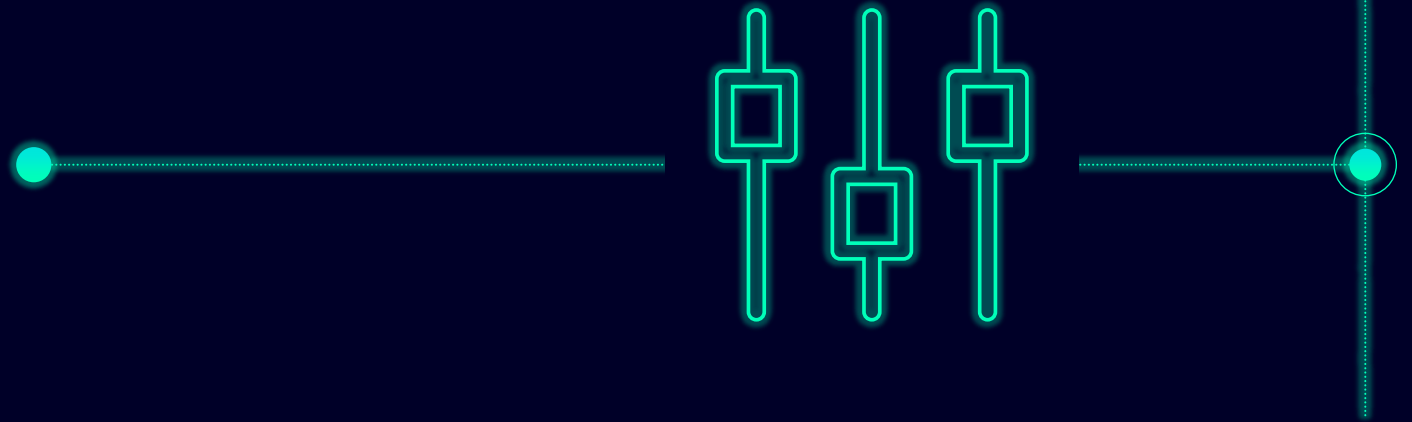




# SIVACON S4 Low-Voltage Power Distribution Board

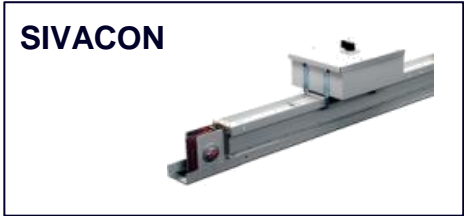
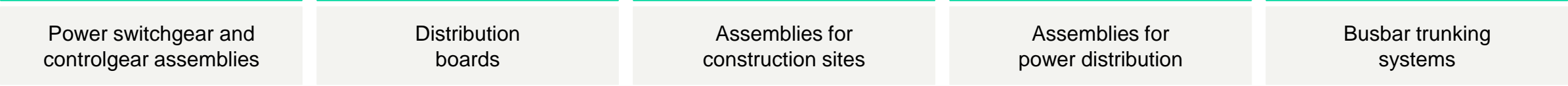
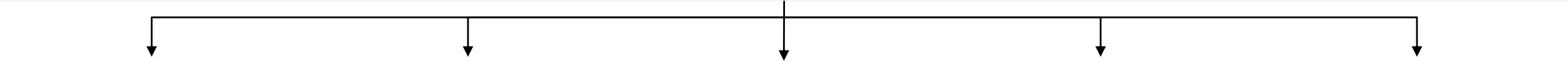
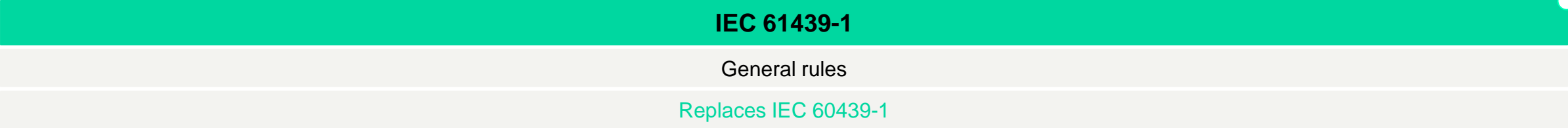
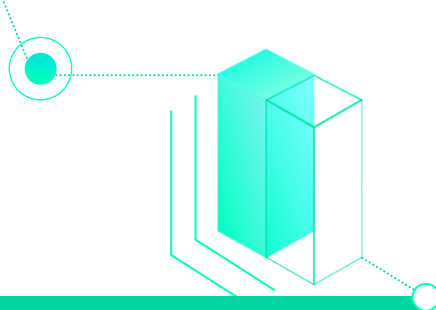
IEC 61439 design verification

# Standards and responsibility of IEC 61439

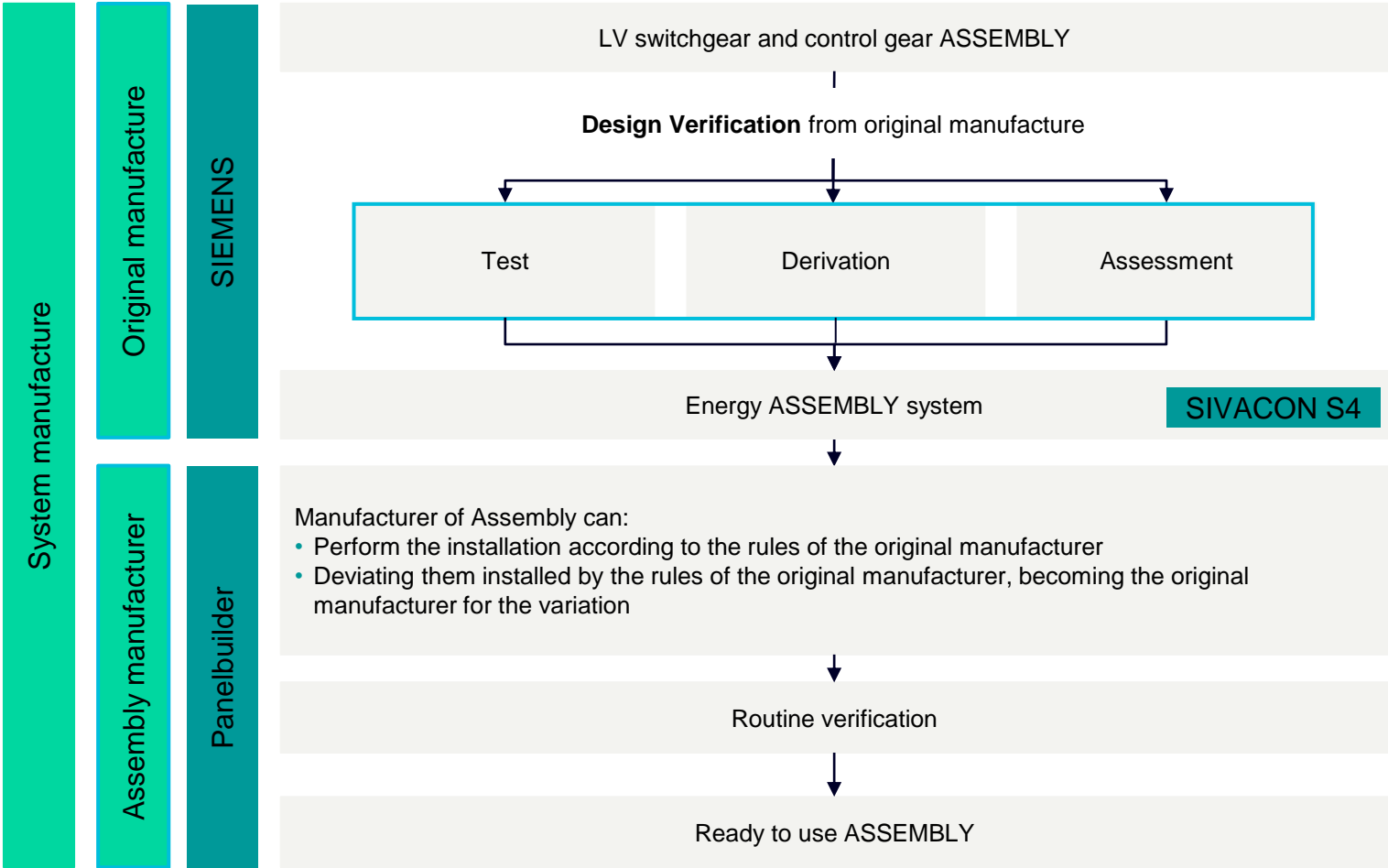
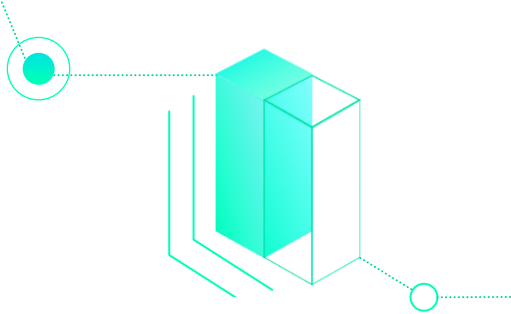


# IEC 61439 architecture

## Replaced standards

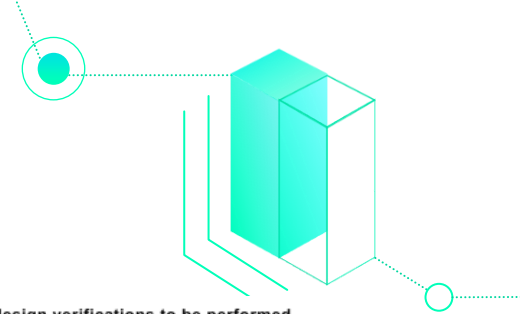


# IEC 61439 Responsibility of manufacture



# Overview

## Test methods



### Design verification

Table D.1 – List of design verifications to be performed

No.	Characteristic to be verified	Clauses or subclauses	Verification options available		
			Testing	Comparison with a reference design	Assessment
1	Strength of material and parts:	10.2			
	Resistance to corrosion	10.2.2	YES	NO	NO
	Properties of insulating materials:	10.2.3			
	Thermal stability	10.2.3.1	YES	NO	NO
	Resistance to abnormal heat and fire due to internal electric effects	10.2.3.2	YES	NO	YES

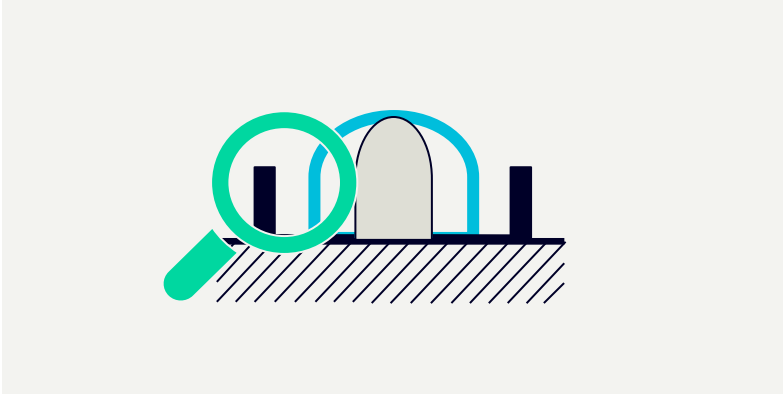
### Test

### Comparison with reference design

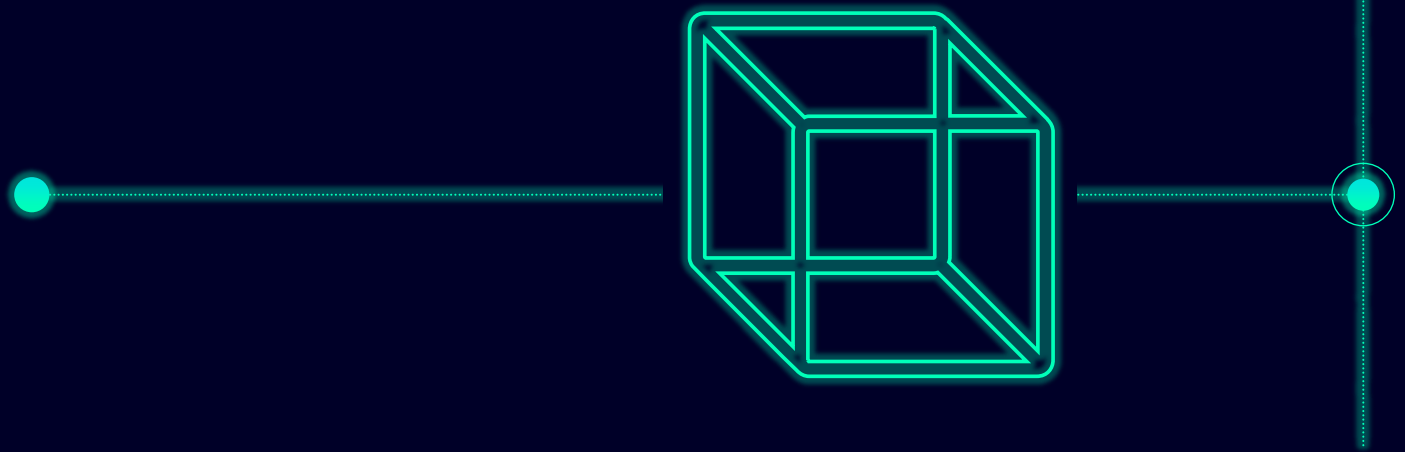
### Assessment



"Worst case" scenario will be tested and covers the rest of the system.

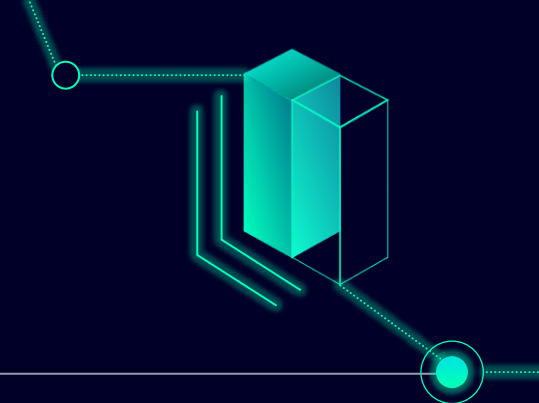


# IEC 61439 @SIVACON S4



# Overview

## Tests according to IEC 61439



### 10.1 General introduction

10.2 Strength of materials and parts

13.3 Degree of protection of assemblies

10.4 Clearances and creepage distances

10.5 Protection against electric shock and integrity of protective circuits

10.6 Incorporation of switching devices and components

10.7 Internal electrical circuits and connections

10.8 Terminals for external conductors

10.9 Dielectric properties

10.10 Verification of temperature rise

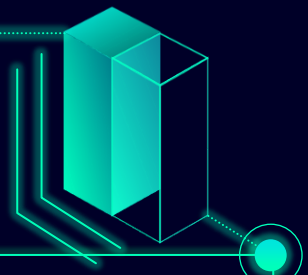
10.11 Short-circuit withstand strength

10.12 Electromagnetic compatibility (EMC)

10.13 Mechanical operation

# IEC 61439 @SIVACON S4

## Verification of material and parts (10.2)



### Resistance to corrosion

**RST**  
Rail System Testing GmbH

**Test report No. P50-11-0005\_Rev2-e**

Environmental testing

Reference No. 2838 (50-10-0357)

RST Rail System Testing GmbH  
Environmental Lab  
Am Rathenaupark  
D-16761 Hennigsdorf  
Phone: +49 (0) 33 02 - 4 99 82 54  
Fax: +49 (0) 33 02 - 4 99 82 10  
Email: [sens.sommerfeld@rst.de](mailto:sens.sommerfeld@rst.de)  
Internet: [www.rst.de](http://www.rst.de)

test engineer: M. Wolfgang Huster    sign: mwhb  
date: 02/08/2011

**Manufacturer/Customer:** Siemens AG / Industry Sector  
Building Technologies Division  
Low Voltage Distribution  
1 BT LV DS R&D TL  
Herr Mueller  
Sudstraße 74  
04178 Leipzig

**Delivery date specimen:** 13/12/2010  
**Test date:** 12/12/2010 until 22/12/2010

**Specimen:** 1 reduced sample low voltage switchgear type SIVACON  
(specimen No. 50-10-2838-1)

**Relevant specification:** - Test of the corrosion resistance according to IEC 61439-1  
(Resistance to corrosion, severity level A (clause 10.2.2.2))  
- Visual evaluation  
(for details see page 7)

**Objective:** Proof of the corrosive resistance of the voltage switch gear at the conditions specified in the relevant specification.

**Results:** The low voltage switch gear was tested according to the relevant specification. The test was passed. Some changes at the specimen were detected in comparison with the initial state with normal eyes at the inspections after the tests. The function of the mechanical parts and the main switch was ensured after the exposures. They could be operated without extreme expenditure of energy (for details see page 9).

This report contains 12 pages.

Bernd Sommerfeld  
Environmental Lab

The results refer only to the specimens above mentioned.  
This test report must always be issued entirely. Any copying of extracts and publication require the prior consent of the Laboratory.

DAP German Test Accreditation System Accredited  
Test Laboratory  
This accreditation applies to the test procedures mentioned in the document.  
DAP-PL-1151.00

Stz./des. Unternehmens: Geschäftsführer: Tel: +49 (0)3302) 499820    Berliner Landesbank    Amtsgericht Neuss/Upm  
Philipp-Plon-Gtr. 10    Dipl.-Ing. P. Becker    Fax: +49 (0)3302) 4998215    BLZ: 100 100 00    HRB 6580 OPR  
16761 Hennigsdorf    Dipl.-Ing. O. Schmidt    Mail: [info@rst-labs.de](mailto:info@rst-labs.de)    Konto: 13260000    Ust.-IdNr.-Nr. DE 013686234



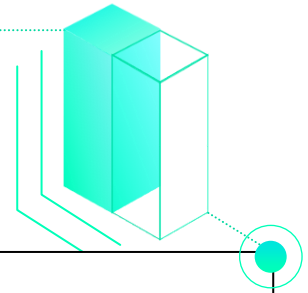
- Test of the corrosion resistance according to IEC 61439-1 (Resistance to corrosion, severity level A (clause 10.2.2.2))
- Visual evaluation



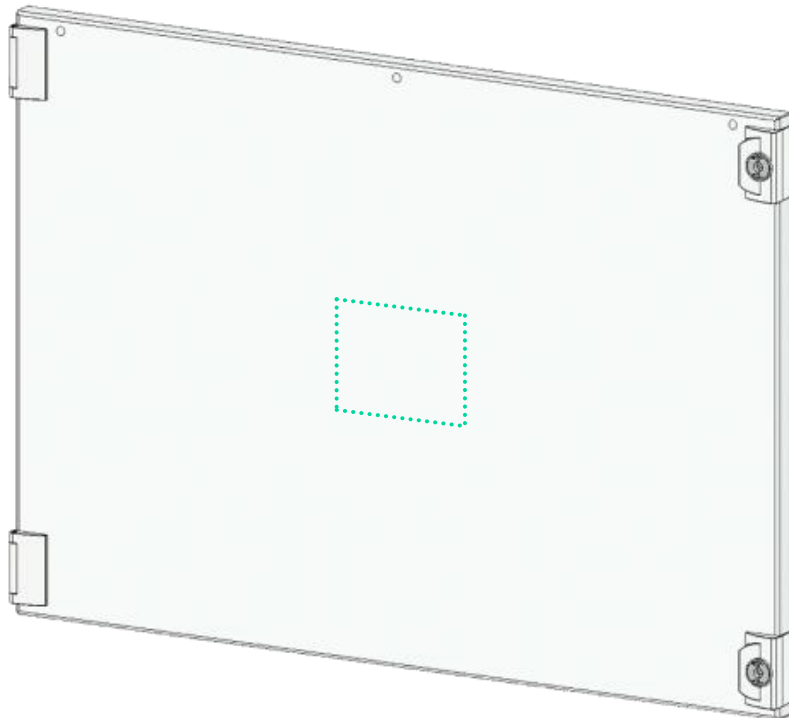


# IEC 61439 @SIVACON S4

## Verification of material and parts (10.2)



### Resistance to corrosion



### In case of door cut-outs

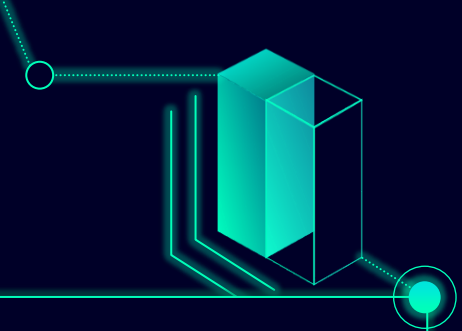
- Corrosion protection on cutting edges need to be recovered
- Suitable systems are available at specialist shops e.g.: BRILLUX painting systems



Done by Siemens

# IEC 61439 @SIVACON S4

## Verification of material and parts (10.2)



### UV test required by outdoor plastic parts



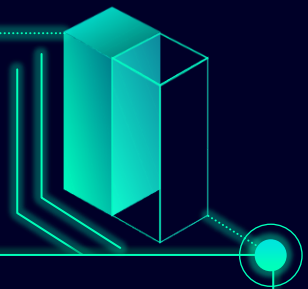
Manufactured of steel metal sheets, S4 is designed for indoor application  
**So it's not relevant for SIVACON S4**




Not applicable

# IEC 61439 @SIVACON S4

## Verification of material and parts (10.2)



### Glow wire test for used plastics

INSTITUT „PRÜFFELD FÜR ELEKTRISCHE HOCHLEISTUNGSTECHNIK“ GMBH 

Independent, accredited testing station - Member laboratory of STL and LOVAG

### TEST CONFIRMATION

on the given range of performed tests

Siemens AG  
A&D CD DM  
Südstraße 74  
04178 Leipzig  
GERMANY CLIENT

Siemens AG  
A&D CD DM MANUFACTURER

Synthetic parts of the low-voltage switchgear assembly of  
SIVACON 8PS type TEST OBJECT

Sample parts made of insulating material  
- Insulating material for busbars and enclosures  
- Sealing strip TYPE

Test samples SERIAL NO


No.	Material	Designation	Glow wire temperature	RATED CHARACTERISTICS GIVEN BY THE CLIENT
1	Buy-rubber based	Henkel, Terostat-2750	960 °C	
2	Semi Closed EPDM Foam	Nitto EPT-Sealer EE-1010, Thickness 3 mm	650 °C	
3	Semi Closed EPDM Foam	Nitto EPT-Sealer No. 686, Thickness 10 mm	650 °C	
4	Semi Closed EPDM Foam	Nitto EPT-Sealer No. 686, Thickness 20 mm	650 °C	


IEC 60439-2 Ed. 3.1: 2005-10, Sub-clause 8.2.9  
DIN EN 60439-2 (VDE 0660 Teil 502): 2006-07, Sub-clause 8.2.9 NORMATIVE DOCUMENT

Verification of the resistance of materials to abnormal heat and fire (glow-wire test) RANGE OF TESTS PERFORMED



27 November 2007 DATE OF TEST

The test objects have PASSED the test. The test results are documented in IPH Type Test Report No. 1496.1478.7.665. TEST RESULT

  
RONALD BORCHERT  
Head of low-voltage test laboratory  
Berlin, 19 March 2008

  
JÖRG KREMZOW  
Test engineer in charge

This documentation shall not be reproduced in extracts without written approval by IPH GmbH. The test results relate only to the object tested.

DAT - P - 019/92

IPH LANDSBERGER ALLEE 378 D-12681 BERLIN TEL. 030/54 96 02 00 FAX 030/54 96 02 22

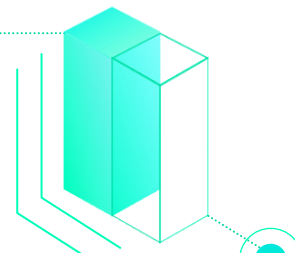


- acc. IEC 60695-2-10:2013
- 960 °C for items fixing live parts
- 650 °C for all other items
- Not applicable on design parts

 Done by Siemens

# IEC 61439 @SIVACON S4

## Verification of material and parts (10.2)



### Lifting

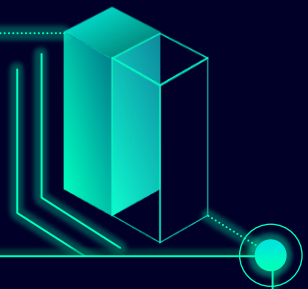
Article number	width in mm	weight in kg
8PQ3000-1BA03	1.200	1.300
8PQ3000-1BA02	1.000	1.350
8PQ3000-1BA01	800	1.400



Done by Siemens

# IEC 61439 @SIVACON S4

## Verification of material and parts (10.2)



### Lifting

Products Catalog

**SCF**

Search

Article number:

Description:

Search Reset

Catalog Tree

- Siemens Industry Catalog
- Additional devices
- SIVACON S4
  - Equipment
  - Documentation
    - Calculation - copper
    - FSS-switch-KA
    - Operating manual**
    - Process aid
    - Test confirmation
- SIVACON S8
- ALPHA 3200
- ALPHA mounting kits
- ALPHA 3200 Eco

Technical selection tool Completion / Details / Configuration

Product Characteristics

Characteristic	Value
Content	[all]
Language	[all]

Results (4)

Article number	List Price [...]	Description
8PQ9801-5AA80	0.00	Operation and Care
8PQ9801-6AA65	0.00	Transport and Storage
8PQ9801-6AA66	0.00	Installation and Base Fixing
8PQ9801-6AA67	0.00	electr. mech. Cubicle Joint MBB top



**SIEMENS**

SIVACON S4  
Transport und Lagerung von Schaltanlagen  
Transport and storage of switchboards

8PQ....-..BA.. IEC 61439 -1/2 CE  
8PQ....-..GA..

Operating Instructions Betriebsanleitung Instructions de service Instructivo Istruzioni operative  
Instruções de Serviço İşletme kılavuzu Руководство по эксплуатации Instrukcja obsługi 使用说明

		<b>EN</b> <b>⚠ DANGER</b> Hazardous voltage. Will cause death or serious injury. Turn off and lock out all power supplying this device before working on this device. Replace all covers before power supplying this device is turned on. <b>NOTICE</b> Installation and maintenance must be carried out by qualified personnel.
<b>DE</b> <b>⚠ GEFAHR</b> Gefährliche Spannung. Lebensgefahr oder schwere Verletzungsgefahr. Bevor Arbeiten am Gerät durchgeführt werden, müssen alle Stromquellen ausgeschaltet und mit einer Einchsalticherung versehen werden. Vor dem Wiedereinschalten der Stromquellen müssen alle Abdeckungen wieder angebracht werden. <b>HINWEIS</b> Installations- und Wartungsarbeiten sind von qualifiziertem Personal durchzuführen.	<b>FR</b> <b>⚠ DANGER</b> Tension électrique. Danger de mort ou risque de blessures graves. Mettre hors tension avant d'intervenir sur l'appareil. Remettre en place tous les couvercles avant de remettre l'appareil sous tension.	<b>IT</b> <b>⚠ PERICOLO</b>
<b>ES</b> <b>⚠ PELIGRO</b>		

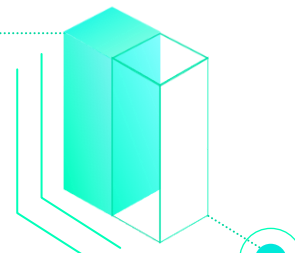
Part of “operating manual”  
 → “Transport and Storage”  
 8PQ9801-6AA65



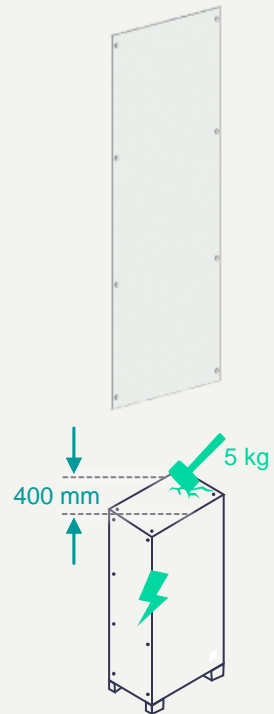
Done by Siemens

# IEC 61439 @SIVACON S4

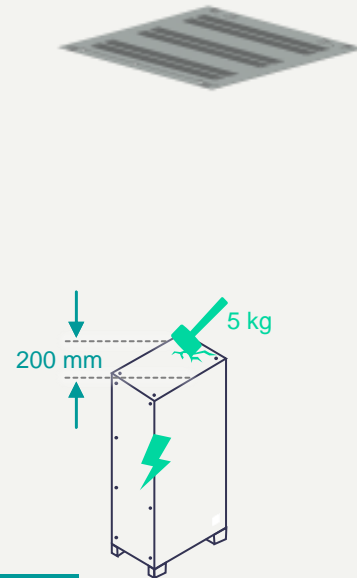
## Verification of material and parts (10.2)



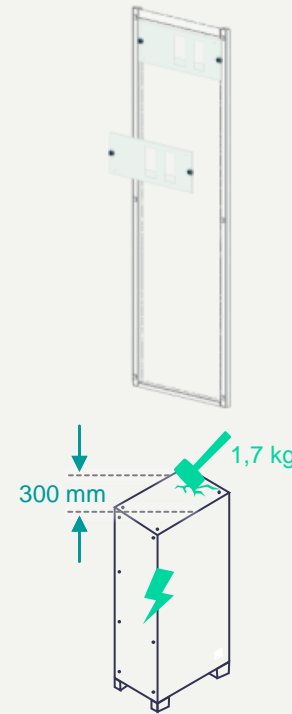
### Mechanical impact



**IK 10**  
Wk = 20 J



**IK 09**  
Wk = 10 J



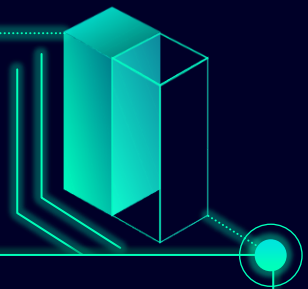
**IK 08**  
Wk = 5 J



Done by Siemens

# IEC 61439 @SIVACON S4

## Verification of material and parts (10.2)



### Marking

SCF

Products Catalog

**Catalog**

Search

Article number:

Description:

Search Reset

Catalog Tree

type filter text

- > Siemens Industry Catalog
- > Additional devices
- > SIVACON S4
  - > Equipment
  - > Documentation
    - Calculation - copper
    - FSS switch KA
    - Operating manual**
    - Process aid
    - Test confirmation
- > SIVACON S8
- > ALPHA 3200
- > ALPHA mounting kits
- > ALPHA 3200 Eco

Technical selection tool Completion / Details / Configuration

Product Characteristics

Characteristic	Value
Content	[all]
Language	[all]

Results (4)  Recommended Devices

type filter text

Article number	List Price	Description
8PQ9801-5AA80	0.00	Operation and Care
8PQ9801-6AA65	0.00	Transport and Storage
8PQ9801-6AA66	0.00	Installation and Base Fixing
8PQ9801-6AA67	0.00	electr. mech. Cubicle Joint MBB top



Hersteller der Schaltgerätekombination Assembly manufacturer Fabricant d'ensemble		①
<b>IEC 61439-2</b>		
		Etikett / Label No 8PQ9999-9AA99
Typ Type Type	②	Baujahr Year Année de constr. ③
Nr. No. N°	④	⑤  ⑥
Felderzahl No. of sections Nombre de colonnes	⑦	Schutzart IP Enclosure Degré de protection ⑧
Bemessungsbetriebsspannung U <sub>n</sub> Rated operational voltage Tension assignée d'emploi	⑨	Frequenz Hz Frequency Frequence ⑩
Bemess. Strom Sammelschiene I <sub>nA</sub> Rated current Main busbar Courant assigné Jeu de barre principal	①	Kurzzeitstrom I <sub>sc</sub> Rated short-time Current Courant assigné de courte durée ②
③ GERMANY		④ ALLEMAGNE
Adresse Address Adresse		⑤

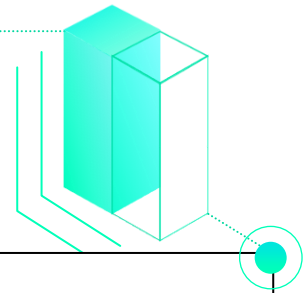
Template part of “Operation manual” → “Operation and care”  
8PQ9801-5AA80





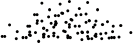
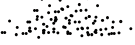


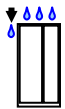
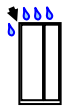
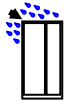



Done by Siemens

# IEC 61439 @SIVACON S4

## Degree of protection (10.3)



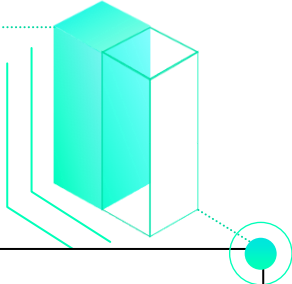
Code	Solid particles	
1		50 mm
2		12 mm
3		2,5 mm
4		1,0 mm
5		Dust, no dangerous amount inside housing
6		No dust inside

Code	Liquid protection	
1	Dripping water	
2	Dripping water Tilted up to 15°	
3	Spraying water	
4	Splashing of water	
5	Water jets	
6	Powerful water jets	



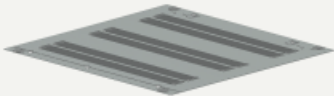
# IEC 61439 @SIVACON S4

## Degree of protection (10.3)



### IP 40

Ventilated



### IP x1

Extension



### IP 55

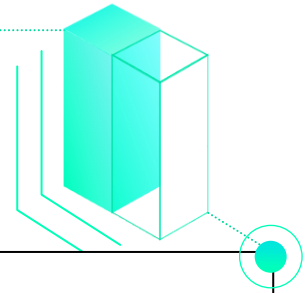


**If standard parts are not modified no further actions required**



# IEC 61439 @SIVACON S4

## Degree of protection (10.3)



### In case of using devices with tested IP degree of protection under assembled conditions

IP degree is **higher** or **equal** to SIVACON S4

- Follow up instructions given by device supplier



IP degree of protection is **lower** than SIVACON S4

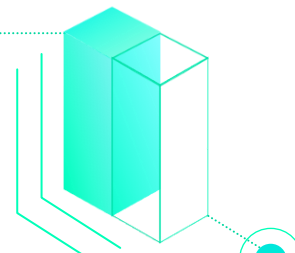
- IP degree of the system in total is reduced to device level



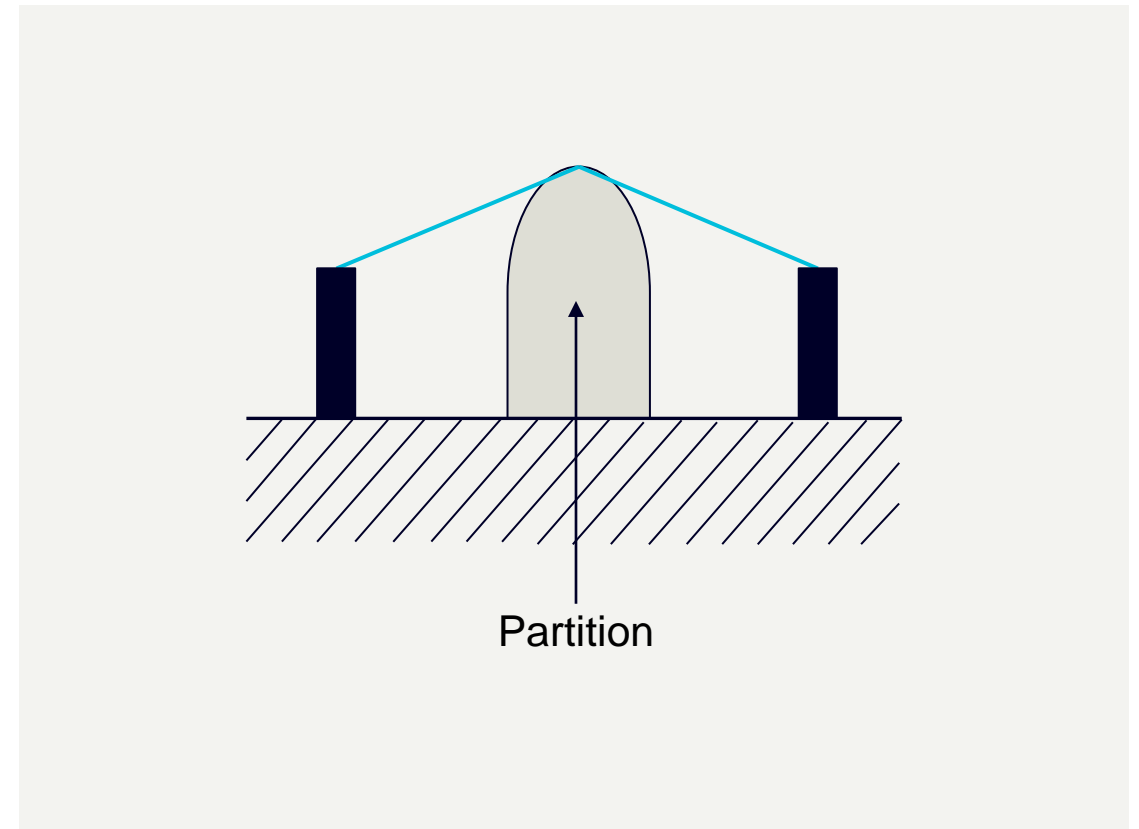
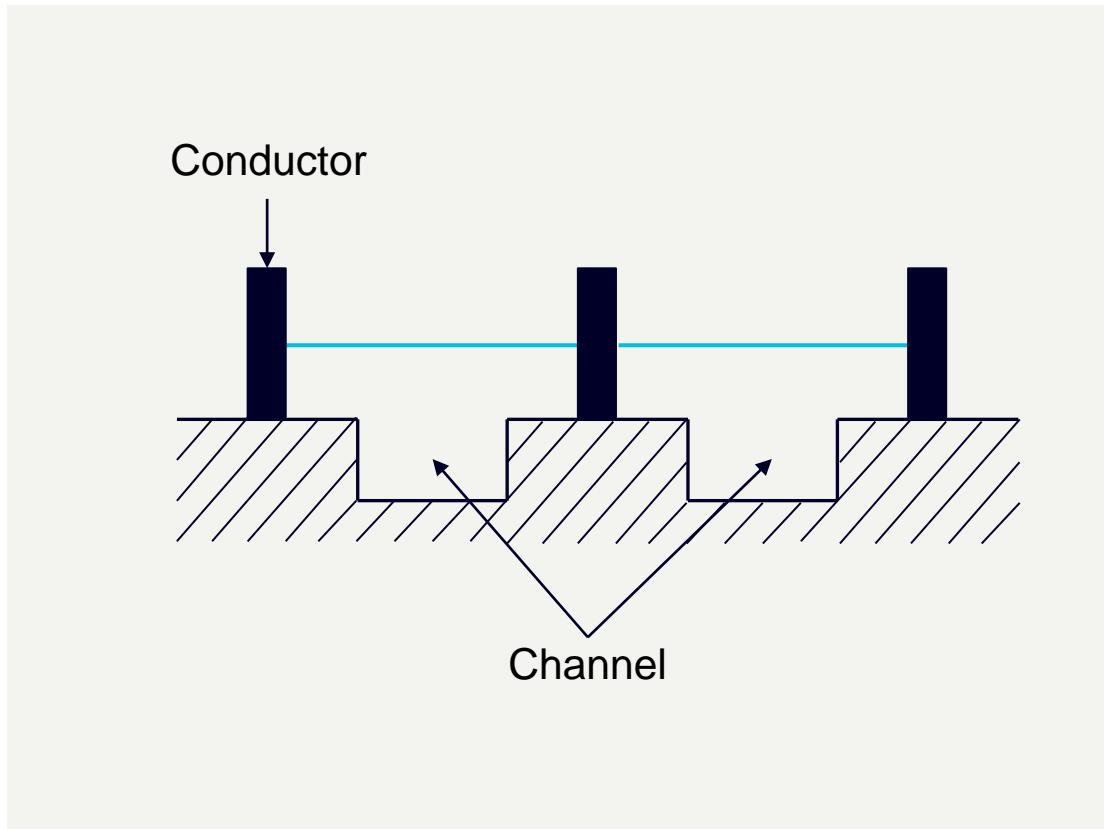
Done by Siemens

# IEC 61439 @SIVACON S4

## Clearances and creep distances (10.4)



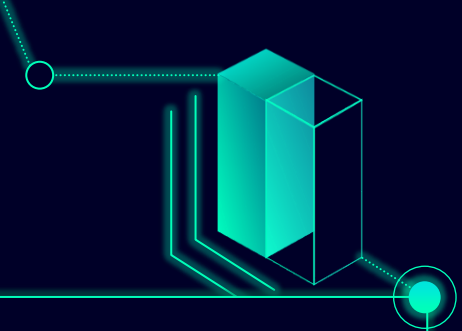
**Clearances:** Shortest distance between two conductors



— = Clearances

# IEC 61439 @SIVACON S4

## Clearances and creep distances (10.4)



**Table 1 – Minimum clearances in air (8.3.2)**

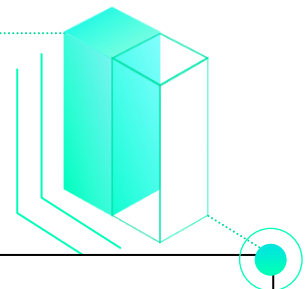
Rated impulse withstand voltage $U_{imp}$ kV	Minimum clearance mm
≤ 2,5	1,5
4,0	3,0
6,0	5,5
8,0	8,0
12,0	14,0

SIVACON S4

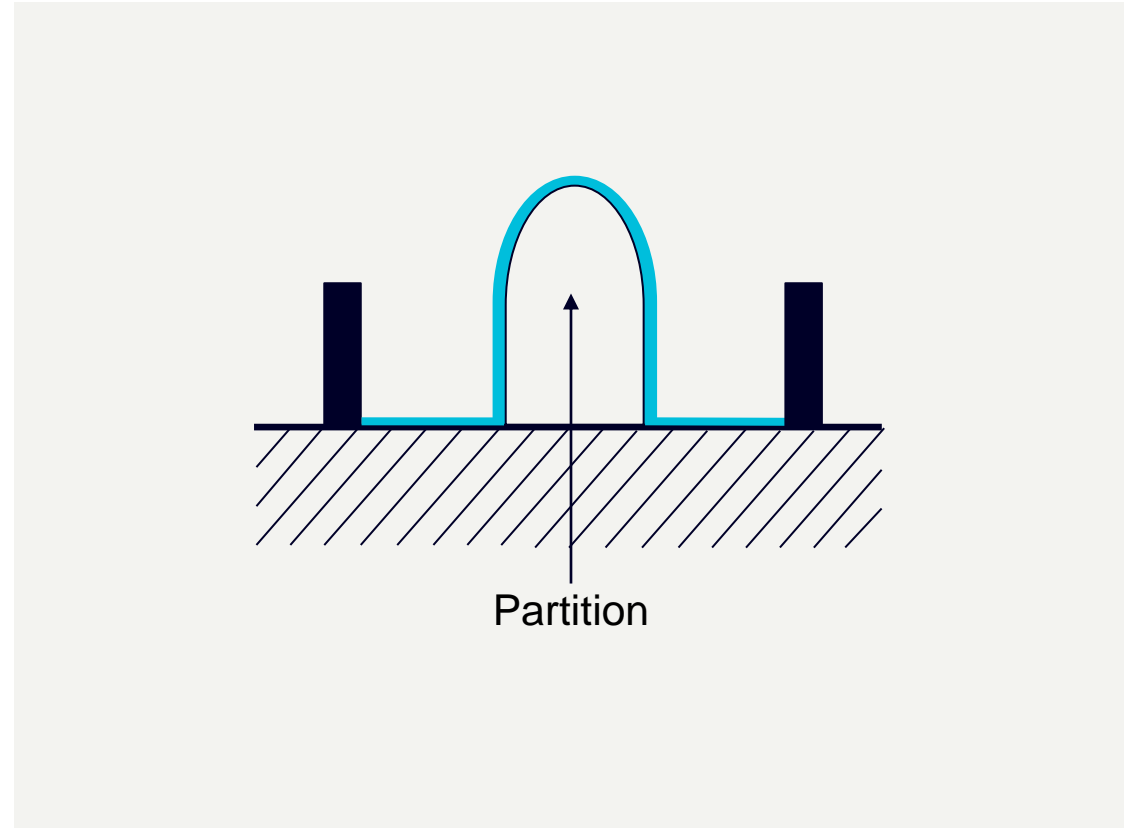
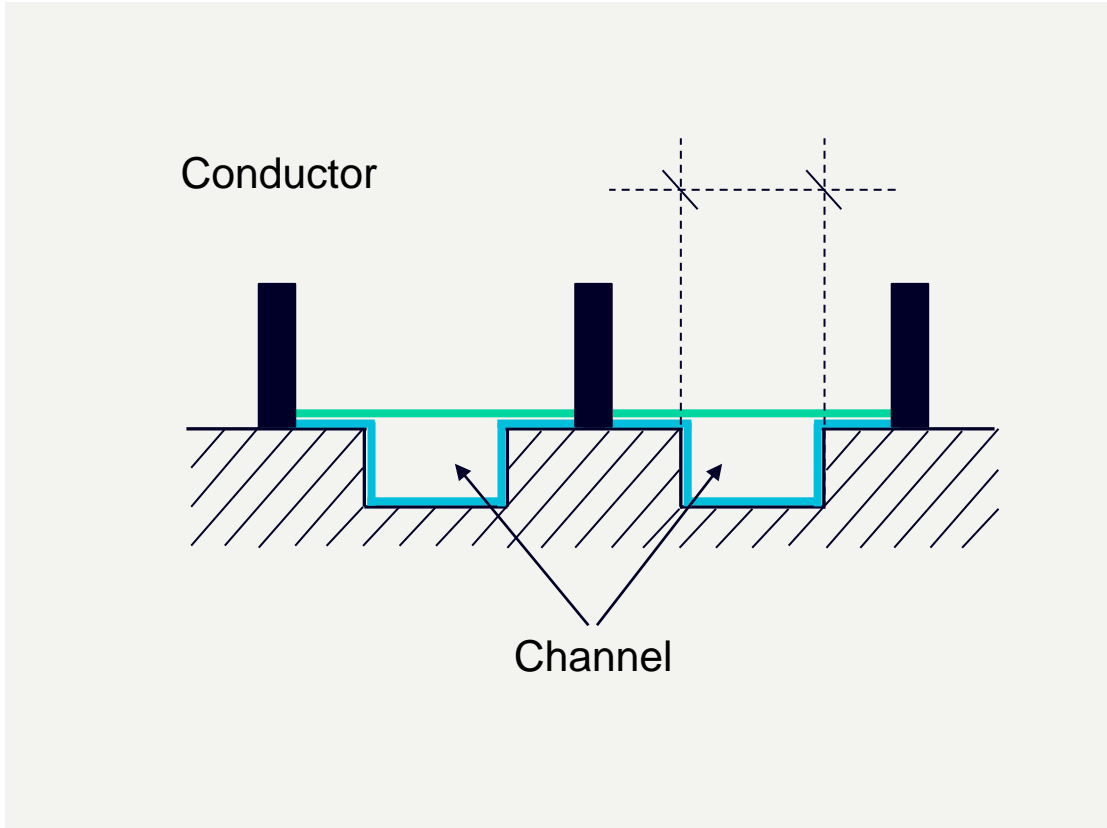
Based on inhomogeneous field conditions and pollution degree 3.

# IEC 61439 @SIVACON S4

## Clearances and creep distances (10.4)



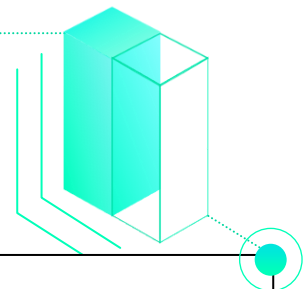
**Creep distance:** Shortest distance along surface between two conductors



— = Clearances

# IEC 61439 @SIVACON S4

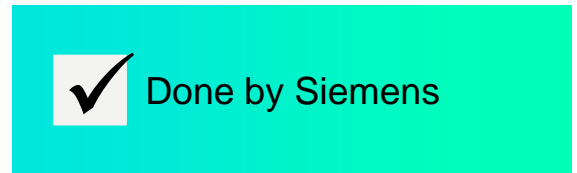
## Clearances and creep distances (10.4)



Rated insulation voltage $U_i$	Minimum creepage distance mm							
	Pollution degree							
	1	2			3			
	Material group <sup>C</sup>	Material group <sup>C</sup>			Material group <sup>C</sup>			
$V^b$	All material groups	I	II	IIIa and IIIb	I	II	IIIa	IIIb
32	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5
40	1,5	1,5	1,5	1,5	1,5	1,6	1,8	1,8
50	1,5	1,5	1,5	1,5	1,5	1,7	1,9	1,9
63	1,5	1,5	1,5	1,5	1,6	1,8	2	2
80	1,5	1,5	1,5	1,5	1,7	1,9	2,1	2,1
100	1,5	1,5	1,5	1,5	1,8	2	2,2	2,2
125	1,5	1,5	1,5	1,5	1,9	2,1	2,4	2,4
160	1,5	1,5	1,5	1,6	2	2,2	2,5	2,5
200	1,5	1,5	1,5	2	2,5	2,8	3,2	3,2
250	1,5	1,5	1,8	2,5	3,2	3,6	4	4
320	1,5	1,6	2,2	3,2	4	4,5	5	5
400	1,5	2	2,8	4	5	5,6	6,3	6,3
500	1,5	2,5	3,6	5	6,3	7,1	8,0	8,0
630	1,8	3,2	4,5	6,3	8	9	10	10
800	2,4	4	5,6	8	10	11	12,5	
1 000	3,2	5	7,1	10	12,5	14	16	a
1 250	4,2	6,3	9	12,5	16	18	20	
1 600	5,6	8	11	16	20	22	25	

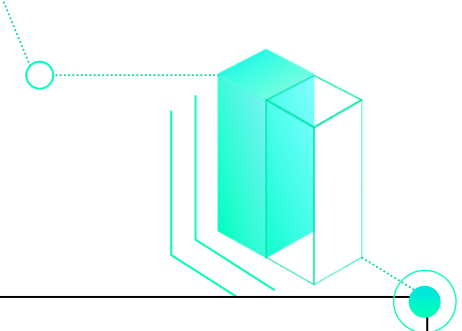


pollution degree	3
overvoltage category	III (distribution circuit level)
rated insulation voltage $U_i$	1000 V
rated impulse withstand voltage $U_{imp}$	8 kV
minimum clearance (case A, inhomogeneous field)	8,0 mm
comparative tracking index	400 ≤ CTI ≤ 600
material group	II
minimum creepage distance	14,0 mm

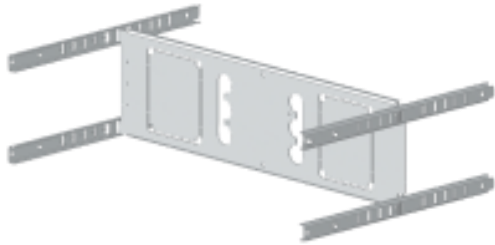


# IEC 61439 @SIVACON S4

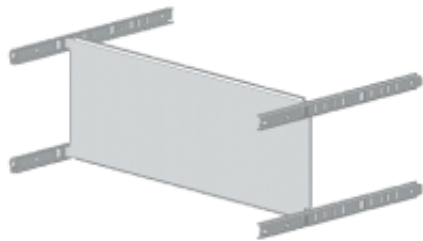
## Clearances and creep distances (10.4)



**Assembly kits are already designed according this design rule**



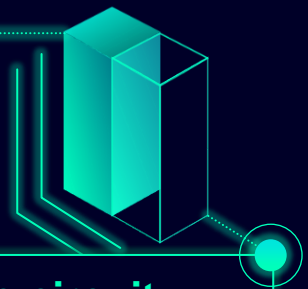
**For mounting plate installations design rules need to be respected**



For Siemens  
assembly kits

# IEC 61439 @SIVACON S4

## Effective earth continuity ... (10.5)



### 10.5 Effective earth continuity between the exposed conductive parts of the assembly and the protective circuit

Prüflaboratorium Böhlitz-Ehrenberg, Siemens AG

### Type Test Confirmation

TPB B0430e Rev. 00

**Test object:** Type-tested LV switchgear and controlgear assembly SIVACON S, Cubicle with typical parts for enclosure and internal separation

**Client:** Siemens AG, A&D CD DM  
Südstraße 74 - D-04178 Leipzig

**Test specifications applied:**  
VDE 0660 Teil 500/01.2005, Abschnitt 8.2.4.1  
IEC 60439-1: 2004-04, paragraph 8.2.4.1

**Tests performed:**  
Type test for the verification of the effective connection between the exposed conductive parts of the assembly and the protective circuit.

**Test result:** The test was passed.

parts of the assembly	R [mΩ]
horizontal sub-section panel partion	0,8
panel partion	0,3
cover frame	0,5
side panel	0,9
top plate	0,5
base plate	0,3
module cover with quick-release lock	2,7
frame cover	0,7
panel cover (cover for the 200 mm area)	1,3
design part at the side panel	1,1
Door IP40	14,9
rear panel IP55	0,4

Requirement of the test specification:  $R \leq 100 \text{ m}\Omega$

The test is fully documented in Type Test Report TPB 0430.  
Date of test: 20.09.2006

Leipzig, 19.10.2006

*Grellich*  
Test engineer

*Dr. Drebenstedt*  
Head of Test Laboratory

Prüflaboratorium Böhlitz-Ehrenberg, Siemens AG • Südstraße 74 • D-04178 Leipzig

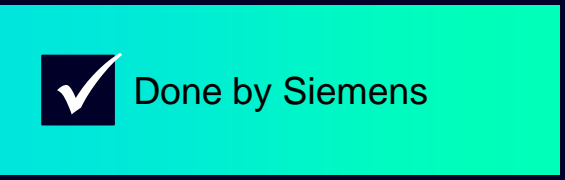
This document shall not be reproduced except in full without written approval of the test laboratory. The test results relate only to the above-mentioned object under study. The test laboratory is accredited by Deutsche Akkreditierungsstelle Technik (DATech) e.V. in the fields of low voltage switchgear and controlgear assemblies and empty enclosures for low voltage switchgear and controlgear assemblies. DAT-P-12902-00

parts of the assembly	R [mΩ]
horizontal sub-section panel partion	0,8
panel partion	0,3
cover frame	0,5
side panel	0,9
top plate	0,5
base plate	0,3
module cover with quick-release lock	2,7
frame cover	0,7
panel cover (cover for the 200 mm area)	1,3
design part at the side panel	1,1
Door IP40	14,9
rear panel IP55	0,4

Requirement of the test specification:  $R \leq 100 \text{ m}\Omega$

### Protection class I

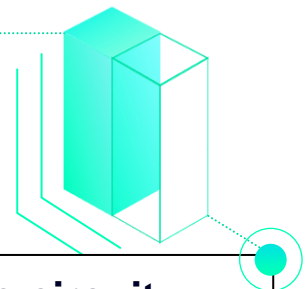
- measuring current: 10 A
- not  $> 0,1 \Omega$





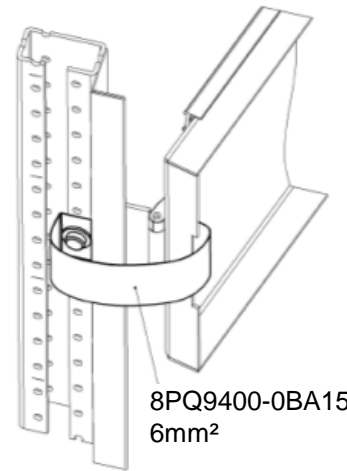
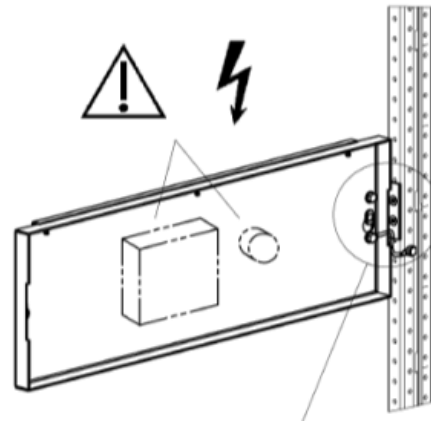
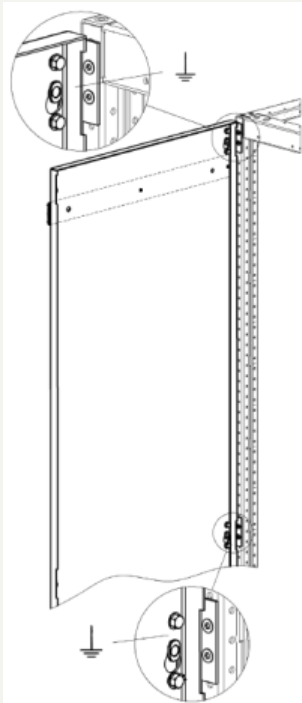
# IEC 61439 @SIVACON S4

## Effective earth continuity ... (10.5)



### 10.5 Effective earth continuity between the exposed conductive parts of the assembly and the protective circuit

For door assemblies



Bemessungsbetriebsstrom $I_e$ A	Mindestquerschnitt für Schutzleiter mm <sup>2</sup>
$I_e \leq 20$	$S^a$
$20 < I_e \leq 25$	2,5
$25 < I_e \leq 32$	4
$32 < I_e \leq 63$	6
$63 < I_e$	10

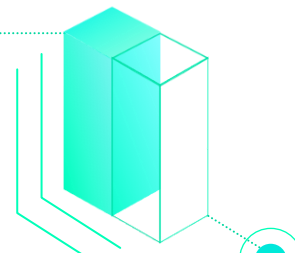
<sup>a</sup> S ist der Querschnitt des Außenleiters (mm<sup>2</sup>).



Done by Siemens

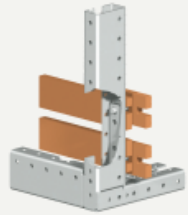
# IEC 61439 @SIVACON S4

## Effective earth continuity ... (10.5)



### 10.5 Effective earth continuity between the exposed conductive parts of the assembly and the protective circuit

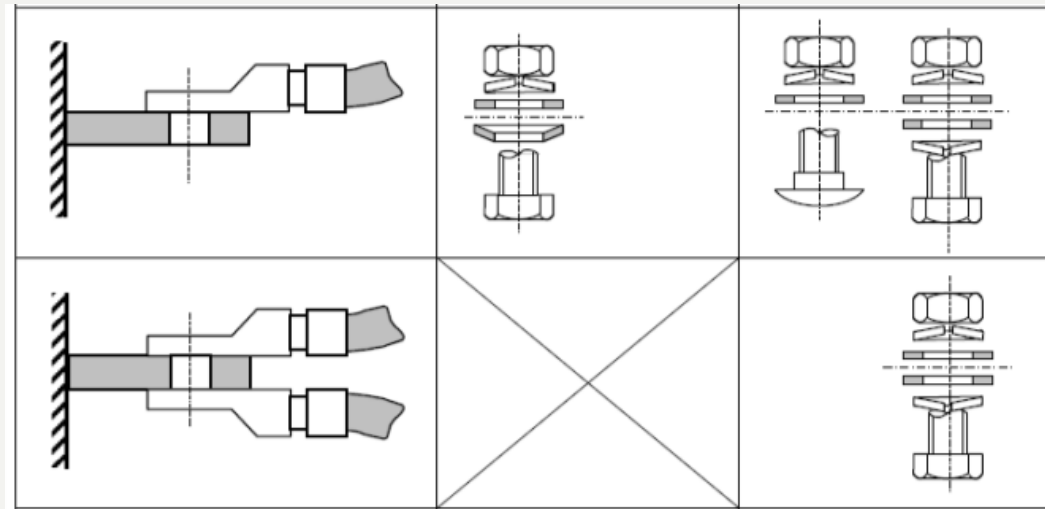
For connection to split PE busbars



Connection clamp



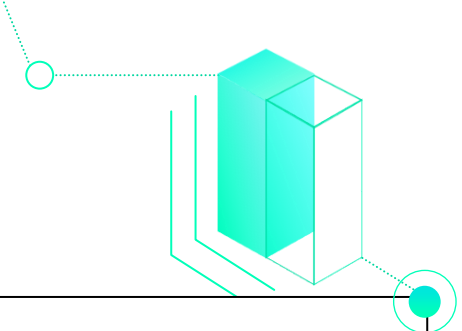
**Screw connection**  
With spring washer according to DIN 6796



Done by Siemens

# IEC 61439 @SIVACON S4

## Incorporation of switching devices and components (10.6)

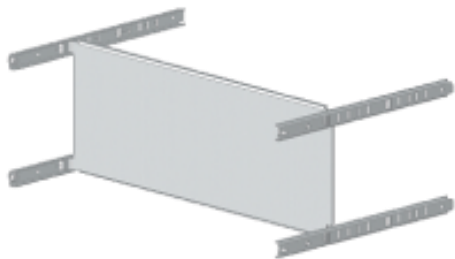


### For SIVACON assembly kits

- Already prepared for a specific device
- Using device accessories (e. g. clamping covers) defined within device manual

### For mounting plate installations

- Follow up installing and mounting instructions given by the device manufacturer



For Siemens  
assembly kits

# IEC 61439 @SIVACON S4

## Internal electric circuits and connections (10.7)

**1** Follow up fixed construction rules

**2** Conductor material

Copper

Cross section

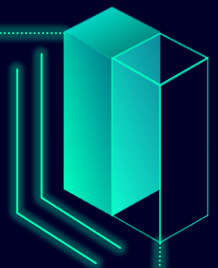
Marking

Mechanical strength

**3** Cable entrance

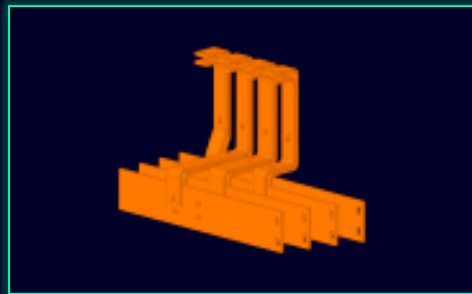
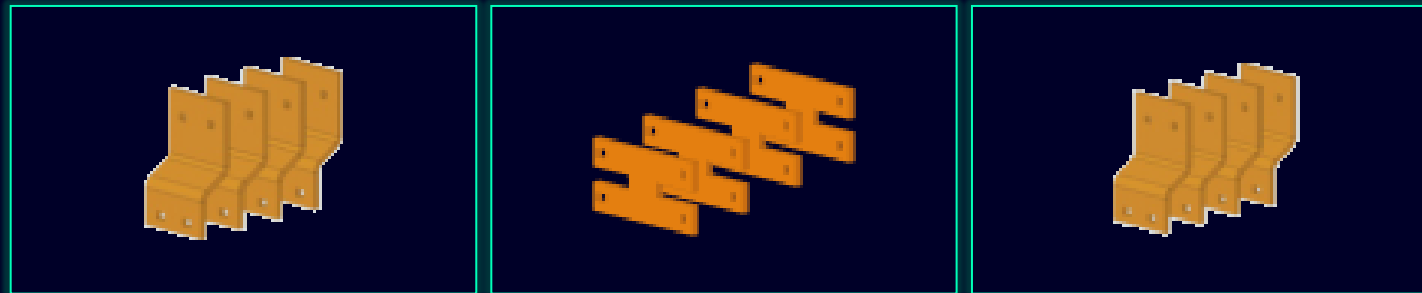
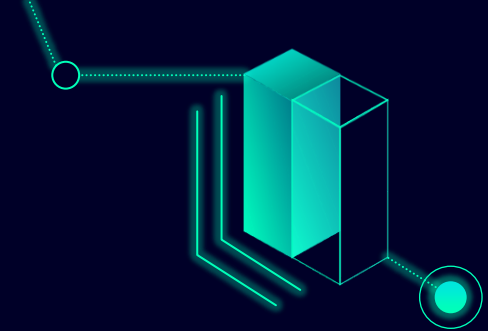
IP degree of protection

**4** Connection points


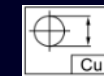


# IEC 61439 @SIVACON S4

## Internal electric circuits and connections (10.7)



Using type tested material according to IEC 61439

A 3D model of a copper busbar, showing a single busbar with a horizontal crossbar.

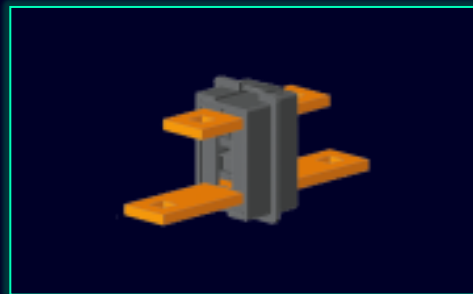
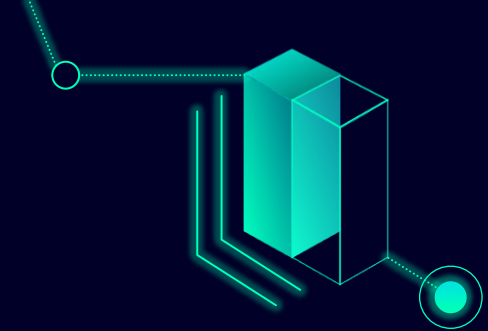
Copper drawings available through SIMARIS configuration



Done by Siemens

# IEC 61439 @SIVACON S4

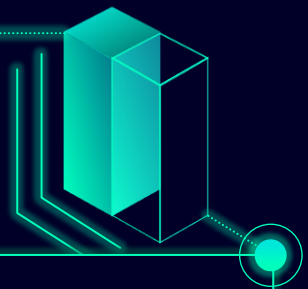
## Terminals for external conductors (10.8)





# IEC 61439 @SIVACON S4

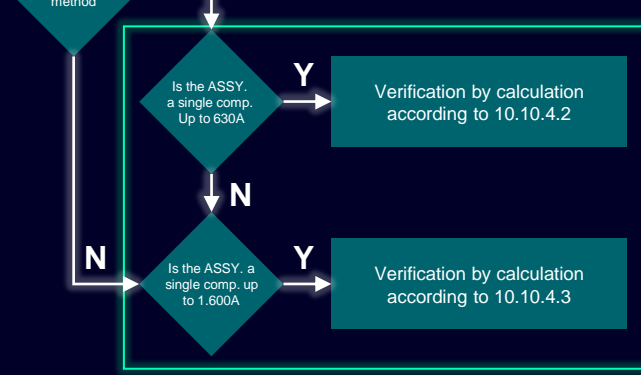
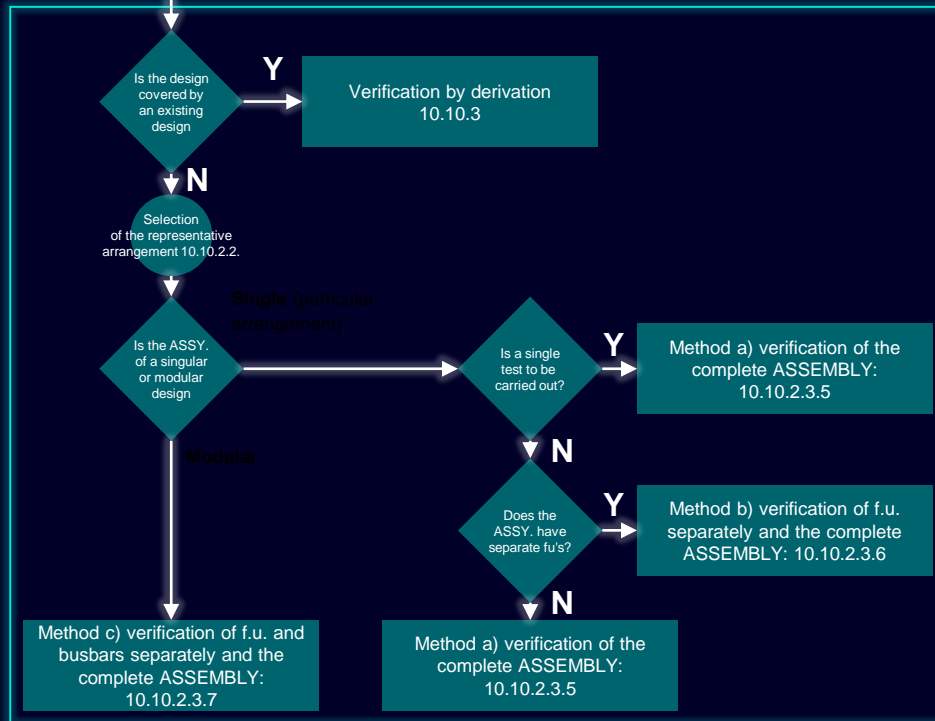
## Verification of temperature rise (10.10)



### Verification of temperature rise 10.10

#### Verification based on test/derivation

#### Verification based on calculation

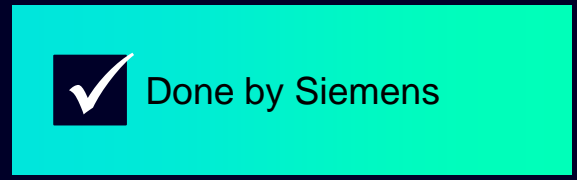


**< 1.600 A**  
 • Assisted by SIMARIS



**Key:**  
 ASSY. ASSEMBLY  
 Comp. compartment  
 f.u. functional unit

**> 1.600 A**  
 • Done by Siemens  
 • Technical tables published within catalogue

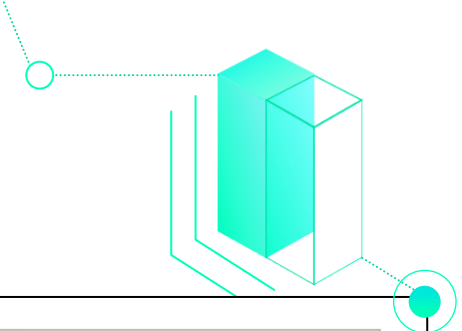


Source: IEC 61439-1 - Figure 0.1 – Temperature rise verification

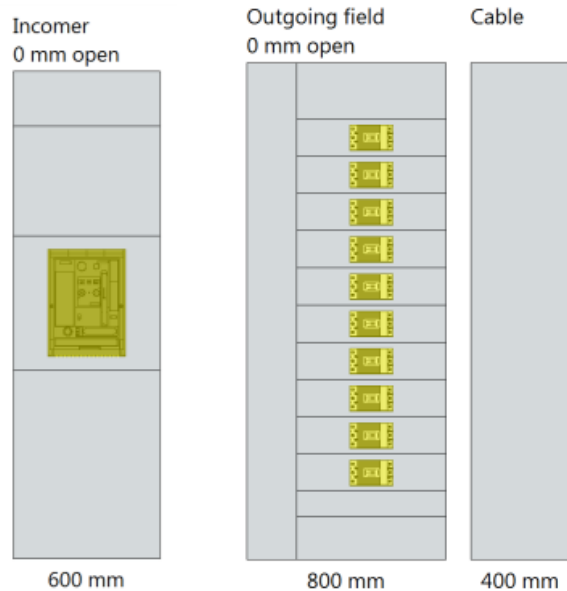
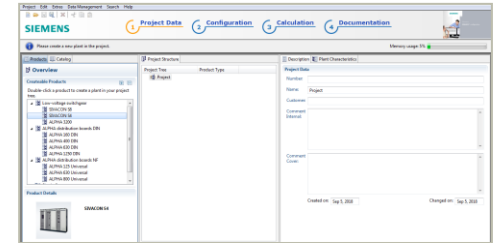


# IEC 61439 @SIVACON S4

## Verification of temperature rise (10.10)



- SIMARIS is equipped with an integrated power loss calculation
- Standard set up is according to IEC 61439-2
- User has to compare with real ambient conditions
- Integrated power loss database reduces efforts to a minimum
- Excel documentation offers the great flexibility in creating customized reports



### Power loss calculation

<b>Emitable power loss [W]</b>	<b>589.1</b>
Power loss busbar system [W]	261
Power loss feeders [W]	102.4
Power loss addition [W]	5.1

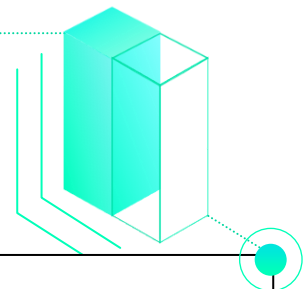
➔ RDF = 80 %



Done by Siemens

# IEC 61439 @SIVACON S4

## Short-circuit withstand strength (10.11)





### Main busbar systems

- Tested by Siemens

### Follow up instruction rules

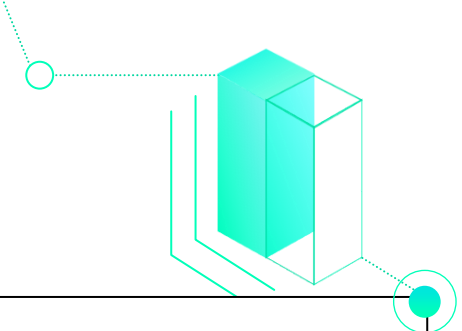
- Number of reinforcements are published within catalogue
- SIMARIS configuration gives you the right quantity as well
- Additional it's published within mounting instructions

Busbar size Number of bars per phase	Dimensions mm	Section width mm	Number of reinforcements as a function of $I_{pk}$ , $I_{cw}$				
			$I_{cw} = 25 \text{ kA}$ $I_{pk} = 52.5 \text{ kA}$	$I_{cw} = 35 \text{ kA}$ $I_{pk} = 73.5 \text{ kA}$	$I_{cw} = 50 \text{ kA}$ $I_{pk} = 105 \text{ kA}$		
2 	20 x 10	350	0	0	--		
		400	0	0			
		600	0	0			
		800	1	1			
		850	1	1			
		1000	1	1			
		1200	2	2			
		30 x 10 	350	--	0	0	0
			400		0	0	0
			600		0	1	1
800			1	1	1		
850			1	1	1		
1200			2	2	2		



# IEC 61439 @SIVACON S4

## Short-circuit withstand strength (10.11)

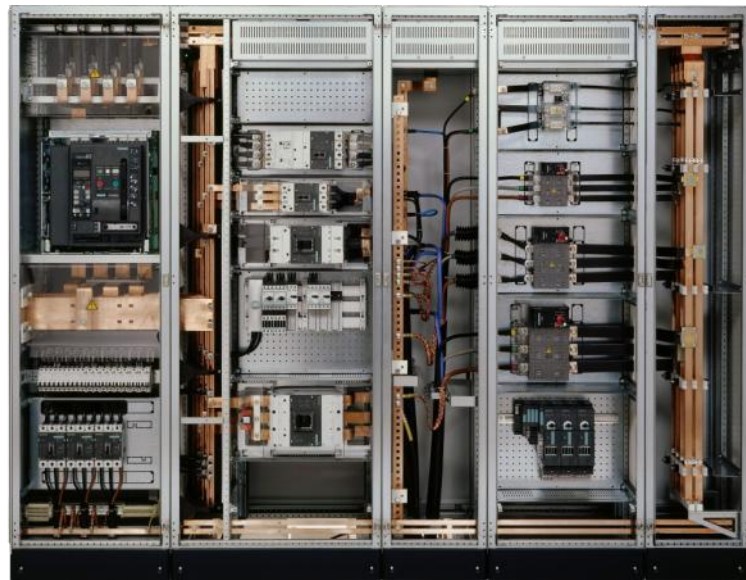


### Device installation

- Tested for SIVACON assembly kits

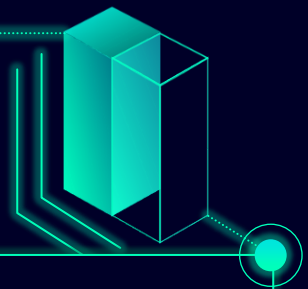
### Follow up instruction rules

- Follow up mounting instructions and manual



# IEC 61439 @SIVACON S4

## Electromagnetic compatibility (10.12)



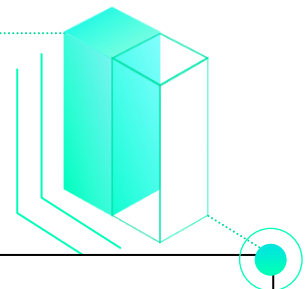
- Installed devices must be designed and verified according to environmental conditions.
- Installation according to instructions given by manufacturer



Not applicable

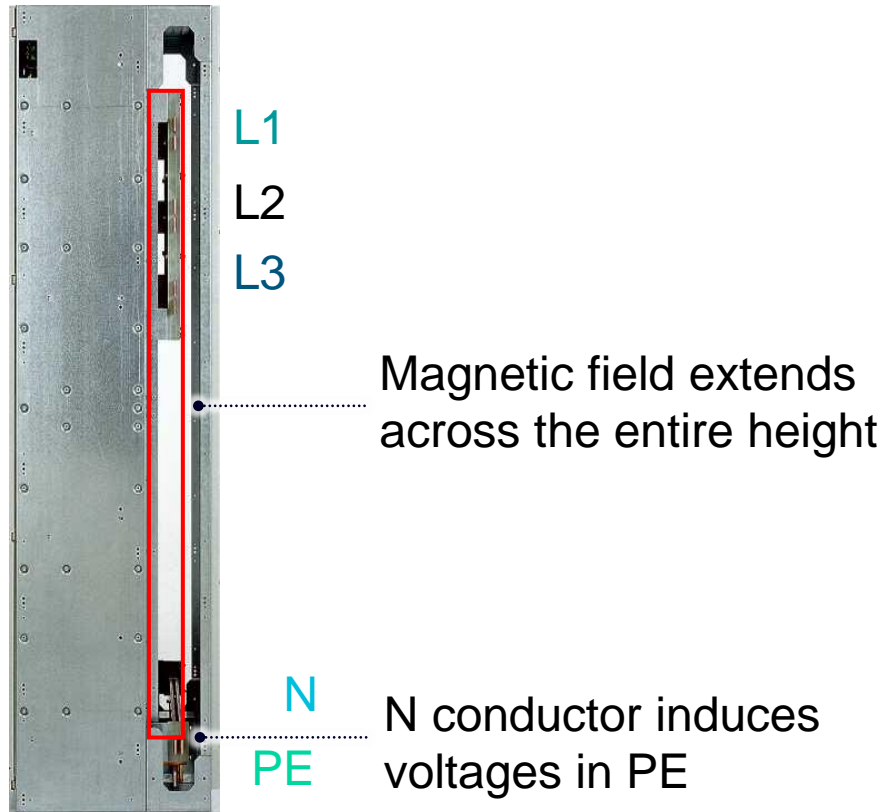
# IEC 61439 @SIVACON S4

## Electromagnetic compatibility (10.12)



### Technical background

- Graphic shows a switchboard design, which is not EMC friendly

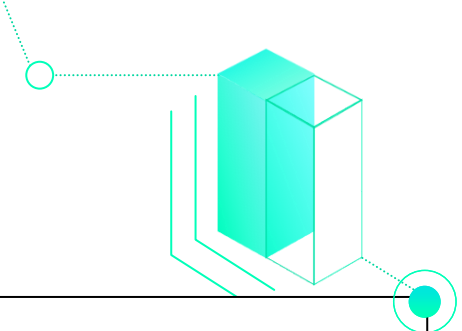


### Measures to decrease effect

- Reduce spacing between N and the main phases
- Move N and PE conductors apart

# IEC 61439 @SIVACON S4

## Electromagnetic compatibility (10.12)



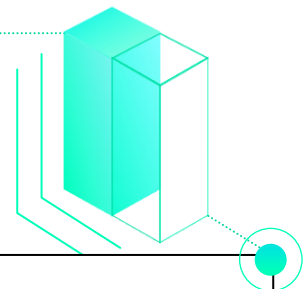
- L1 – L3 and N phase are closed together, which reducing the magnetic effects to a minimum

- PE bar is far away from main phases. No magnetic induction.

✓ EMC friendly design

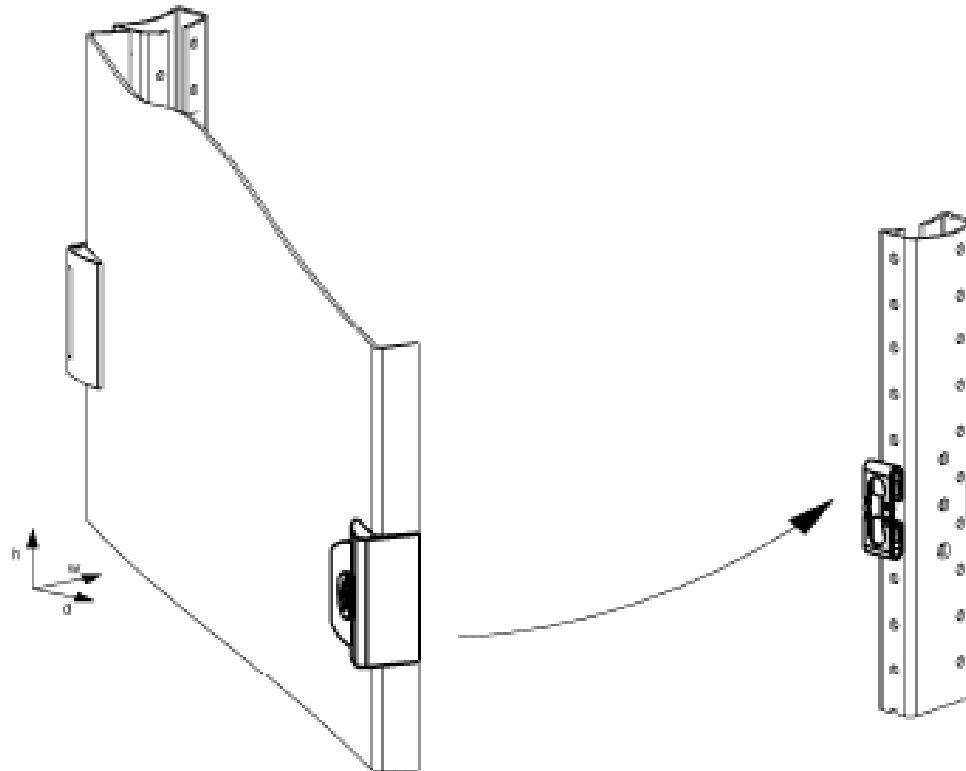
# IEC 61439 @SIVACON S4

## Mechanical operation (10.13)



### Test requirement

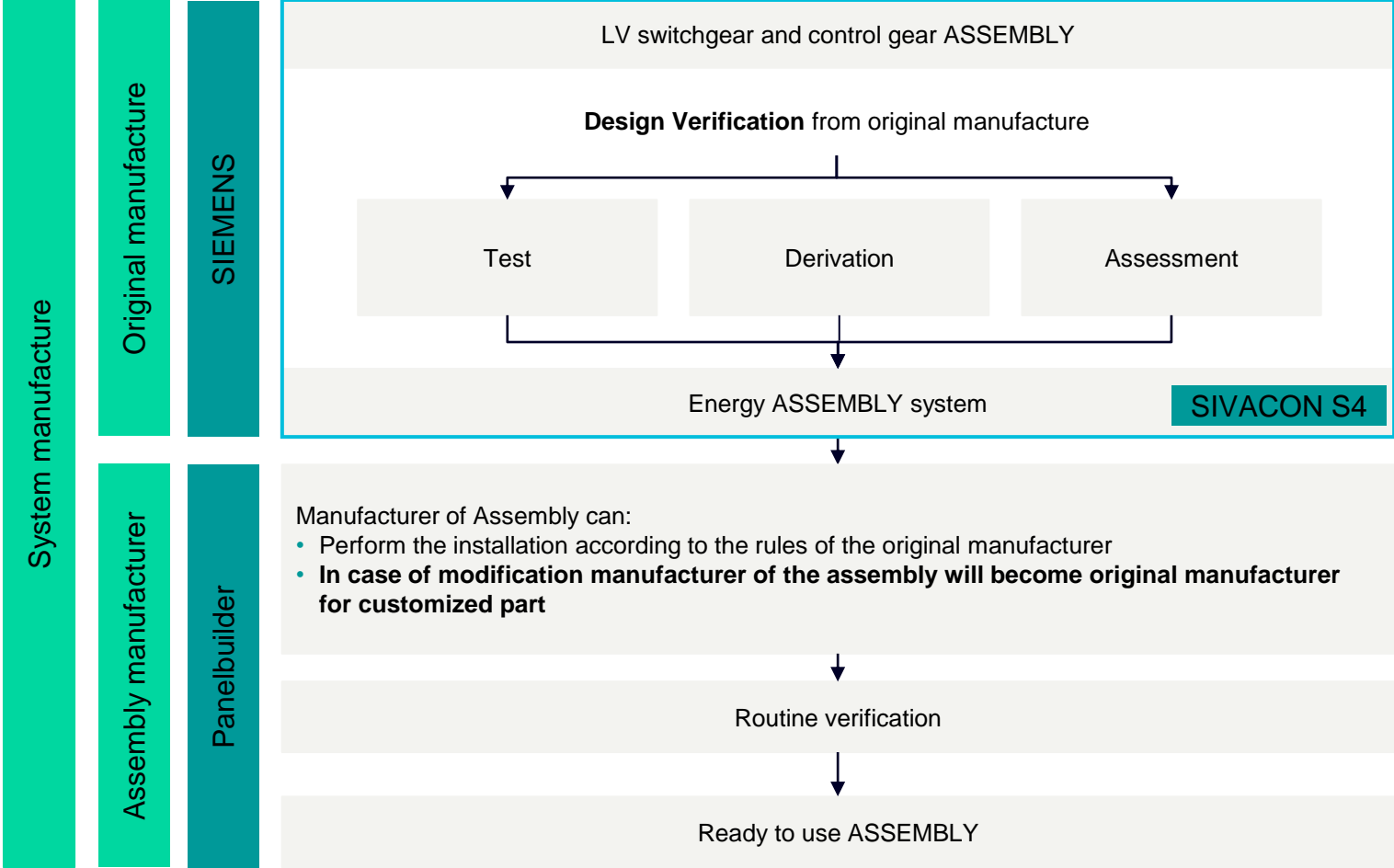
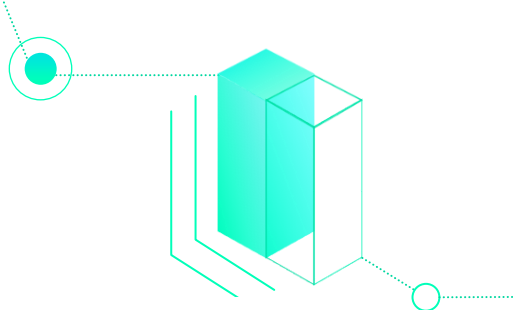
- All movable parts need to be checked 200 times
- Approved on Siemens side



Done by Siemens

# IEC 61439 @SIVACON S4

## Customizing

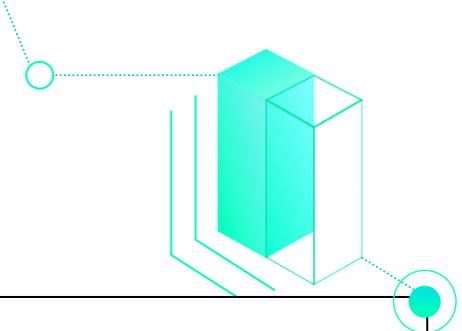


- When modification affect one of these 12 tests
- Assembly manufacturer is original manufacturer for customized area



# IEC 61439 @SIVACON S4

## Routine verification



### Checking constructional requirements

- Degree of protection
- Clearances and creepage distance
- Protection against electric shock and integrity of protective circuits
- internal circuits and connections
- terminals for external conductions
- mechanical function

### Checking performance

- Dielectric properties
- Wiring, operating performance and function

Products Catalog

SCF

Catalog

Search

Article number: \_\_\_\_\_  
Description: \_\_\_\_\_

Search Reset

Catalog Tree

type filter text

- > Siemens Industry Catalog
- > Additional devices
- > SIVACON S4
  - > Equipment
  - > Documentation
    - Calculation - copper
    - FSS switch KA
    - Operating manual
    - Process aid
    - Test confirmation
- > SIVACON S8
- > ALPHA 3200
- > ALPHA mounting kits
- > ALPHA 3200 Eco

Technical selection tool | Completion / Details / Configuration

Product Characteristics

Characteristic	Value
Content	[all]
Language	[all]

Results (2)  Recommended Devices

type filter text

Article number	List Price	Description
8PC9801-7AA36	0.00	IEC61439 Routine Verification_de
8PC9801-7AA37	0.00	IEC61439 Routine Verification_en



SIEMENS

Checklist for conformity assessment procedure

Company: \_\_\_\_\_  
Order: \_\_\_\_\_  
Project: \_\_\_\_\_  
Type: \_\_\_\_\_

Stamp

Low-voltage switchgear and controlgear assembly or distributor

- Power switchgear and controlgear assembly according to EN 61439-2 (VDE 0660-600-2)
- Distribution board for the operation by non-experts according to EN 61439-3 (VDE 0660-600-3)
- Small distribution boards and meter panels 400 V AC according to DIN VDE 0609-1

1. Technical Documents

Scope of the Low Voltage Directive 2014/35/EU

- Lists or other documentation of the original manufacturer for low-voltage switchgear and controlgear assemblies or distributors (important contents: Name and address of the original manufacturer as well as the type designation, applicable standard, description of the product)
- Mounting and installation notes of the original manufacturer
- Circuit diagram, assembly drawing, parts list
- Performance of the routine verification according to EN 61439-1 / VDE 0660-600-1.
- Test log for routine verification is part of the documents

Scope of the EMC directive 2014/30/EU

- Supplement to the technical documents by means of manufacturer's materials for all electronic installation devices and devices that contain electronics (mounting and installation notes)
- Declaration of conformity of the device manufacturer, confirming conformance of the product with the requirements of the EMC directive. An equivalent note is to be kept accordingly in the accompanying documents.

2. Preparing the declaration of conformity (see page 3)

3. Affixing the CE marking (see page 3)

Conformity assessment process completed:

(Place, date of issue) \_\_\_\_\_ (Name and signature or equivalent identification of the authorized person)

2 Subject to technical changes without notice • Version: June 2015



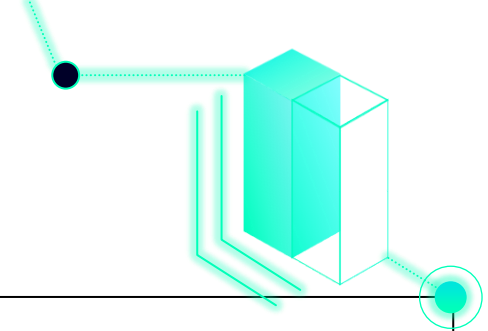
Follow up our step by step check list!



Prepared by Siemens

# Summary

## Additional information relating to 3WA Retrofit



### 3WA air circuit breakers: Integration in switchgears according to IEC 61439

Turning old into new

**Power distribution board in the design phase**

**Prerequisites**

- 3WL air circuit breaker is integrated in the design
- No changes to switchgear design
- No changes to switchgear's technical data

**The 3WA air circuit breaker can be integrated according to IEC 61439 with no additional effort.**

Simple integration ✓

**You save on**  
Complexity  
Effort  
Time  
Costs

**Power distribution board in operation**

**Prerequisites**

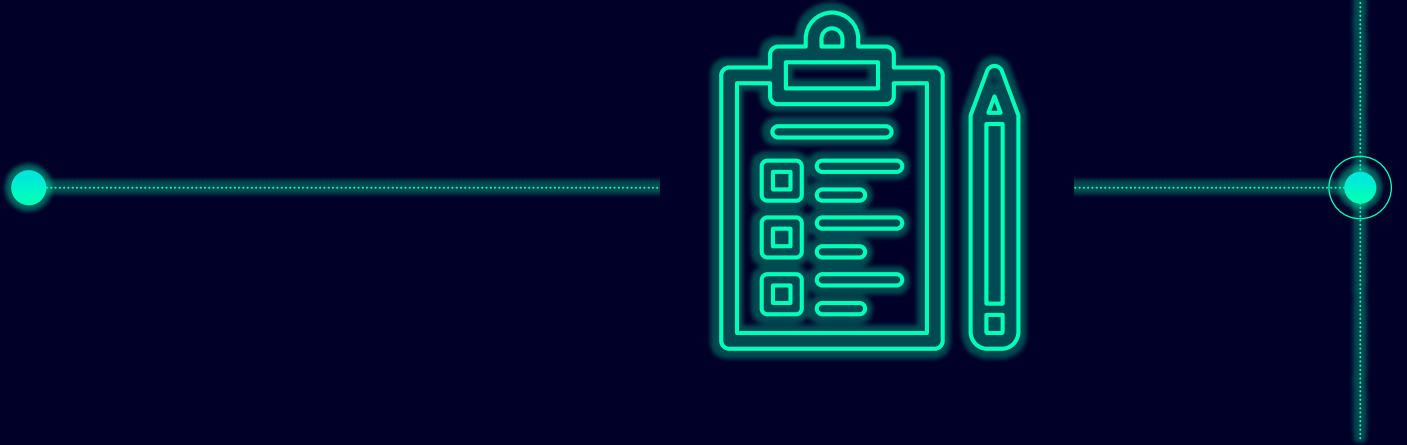
- 3WL air circuit breaker is integrated and in operation
- No changes to switchgear design
- No changes to existing technical prerequisites

**Compliance with all requirements according to IEC 61439-1 table 13**

Efficient retrofit ✓

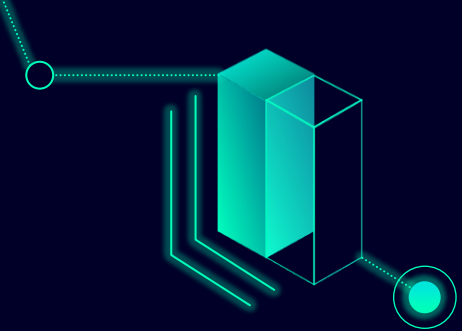
**3WA Integration and retrofit into switchboards according to IEC 61439**  
( [Whitepaper](#) )

# Additional tests



# Additional tests

## ISO 9001



Quality standard fulfilled by our factory



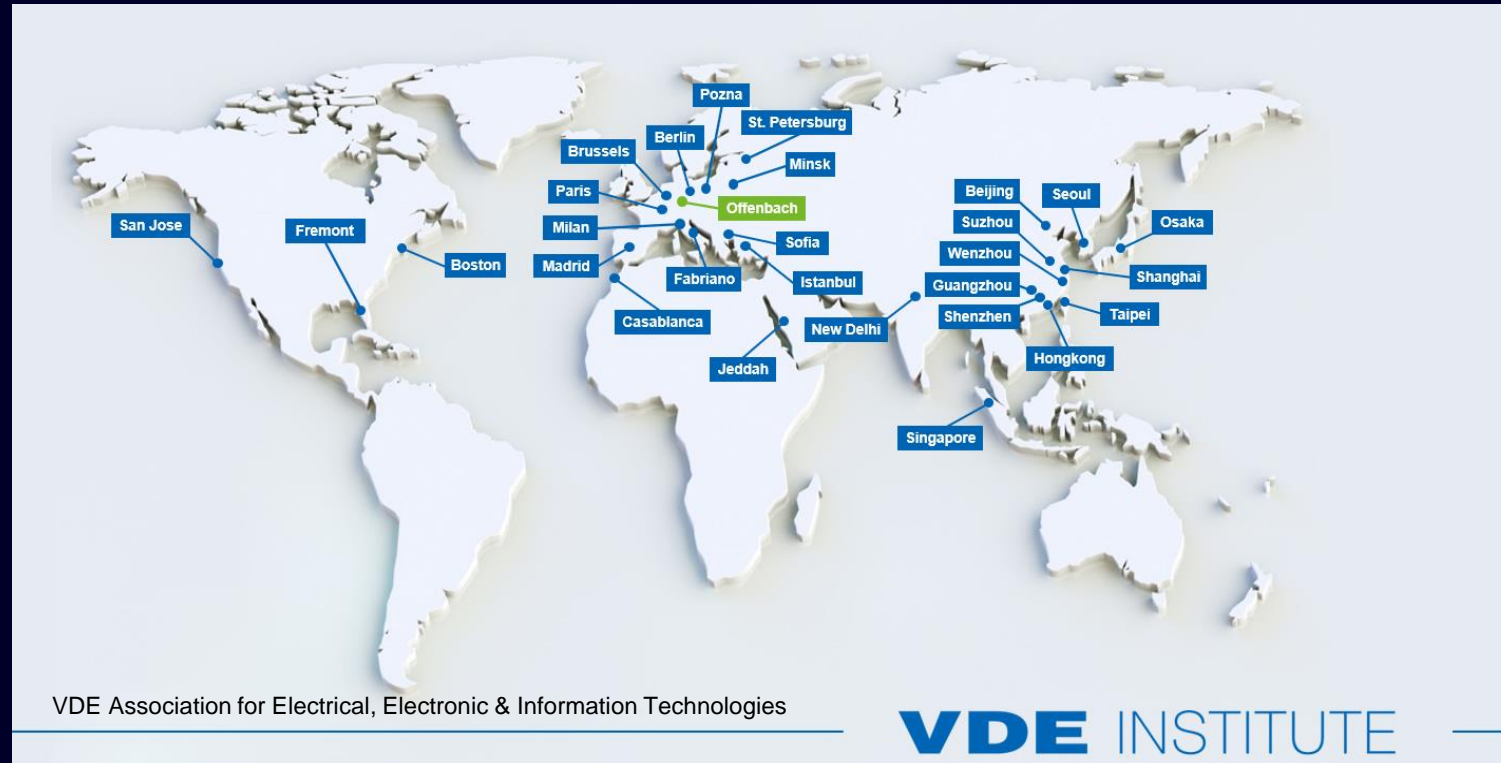
ISO 9001

**ALPHA**  
**Verteilertechnik GmbH**  
Ringstr. 60  
93413 Cham-Altenmarkt  
Germany



## Additional tests

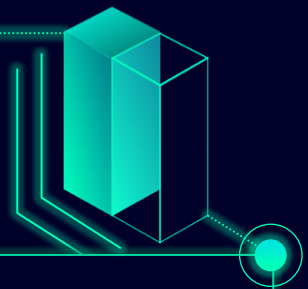
3<sup>rd</sup> party approbation with VDE



**Whole system was rechecked by external and independent organization.**

# Additional tests

## 3<sup>rd</sup> party approbation with VDE



1

Siemens tests in its own laboratories **according to IEC standards** and thus offers sufficient



2

The **VDE tests the measuring instruments** used by Siemens for heating and insulation testing for accuracy and function.



3

External laboratories **selected by VDE** carry out further independent and neutral tests



4

**Cross-checking:** VDE repeated several checks in order to verify the validity of former tests.

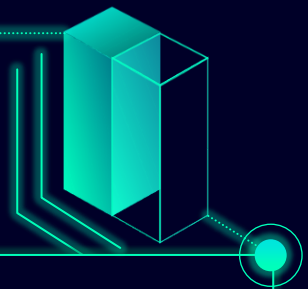


Detailed documentation is integrated in SIMARIS configuration



# Additional tests

## 3rd party approbation with VDE



**VDE Prüf- und Zertifizierungsinstitut**  
**Zeichengenehmigung**


Rubrik / Rubric: 341  
 Ausweis-Nr. / Certificate No.: 40047416  
 Anlage / Appendix: 004

Name und Sitz des Genehmigungs-Inhabers / Name and registered seat of the Certificate holder: Siemens AG, Low Voltage, Siemensstraße 10, 93055 Regensburg  
 Aktenzeichen / File ref.: 40017-1494-0009/224367/TL3/KOH  
 letzte Änderung / updated: 2019-04-23  
 Datum / Date: 2019-04-23

Dieses Blatt gilt nur in Verbindung mit Blatt 1 des Zeichengenehmigungsausweises Nr. 40047416.  
 This supplement is only valid in conjunction with page 1 of the Certificate No. Fehler! Verweisquelle konnte nicht gefunden werden.

**Energie-Schaltgerätekombinations-System Siemens SIVACON S4**  
**Power switchgear and controlgear assembly system Siemens SIVACON S4**

**Incoming Feeder Sections**  
 Main busbar at top position



The values listed below take into account among others the following effects <sup>1)</sup>:

- Main busbar per section
- Connections to busbar system by withdrawable design or fixed mounted design
- Form of internal separation up to 4b

Die unten aufgeführten Werte berücksichtigen u.a. folgende Effekte <sup>1)</sup>:

- Hauptsammelschiene pro Feld
- Anbindungen zum Sammelschienen-system durch Einschubtechnik oder Festeinbautechnik
- Form der inneren Unterteilung bis 4b

1) For further details see appropriate test reports / Daten eingehender Prüfberichte für nähere Informationen.

Clearances and Creepages										
size	type	Overvoltage category	Pollution degree	Material group	rated insulation voltage U <sub>i</sub> [V]	rated impulse withstand voltage U <sub>imp</sub> [kV]	Minimum clearances in air (requested by DIN EN 61439-1/2) [mm]	Clearances in air (measured) [mm]	Minimum creepage distance (requested by DIN EN 61439-1/2) [mm]	Creepage distance (measured) [mm]
I	3WL1120	IV	3	I	1.000	8	12,0	19,1 ± 0,3	12,5	30,0 ± 0,2
II	3WL1220	IV	3	I	1.000	8	12,0	40,0 ± 0,3	12,5	40,0 ± 0,2
III	3WL1363	IV	3	I	1.000	8	12,0	21,5 ± 0,3	12,5	70,0 ± 0,2

Vented up to IP41																
size	type	rated current of device [A]	rated current of circuit I <sub>cu</sub> [A]	rated current of circuit I <sub>cu</sub> at different ambient temperatures [A]								rated cond. short-circuit current I <sub>cc</sub> [kA]	rated short-time withstand current I <sub>kt</sub> [kA]	rated peak withstand current I <sub>pk</sub> [kA]	rated insulation voltage U <sub>i</sub> [V]	rated impulse withstand voltage U <sub>imp</sub> [kV]
				35 °C	20 °C	25 °C	30 °C	35 °C	40 °C	45 °C	50 °C					
I	3WL1116	1.800	1.350	1.600	1.000	1.580	1.550	1.500	1.460	1.410	85	86	165	1.000	8	
	3WL1120	2.000	1.940	2.000	2.000	1.990	1.940	1.890	1.830	1.780	85	86	165	1.000	8	
	3WL1120 <sup>1)</sup>	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	1.990	85	86	165	1.000	8	
II	3WL1220	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	2.000	100	80	220	1.000	8	
	3WL1225	2.500	2.500	2.500	2.500	2.500	2.500	2.430	2.360	2.290	100	80	220	1.000	8	
	3WL1232	3.200	2.850	2.850	2.780	2.710	2.650	2.570	2.500	2.430	100	80	220	1.000	8	
III	3WL1340	4.000	4.000	4.000	4.000	4.000	4.000	3.980	3.900	3.810	85	100	220	1.000	8	
	3WL1350	5.000	5.000	5.000	5.000	5.000	5.000	4.940	4.830	4.720	85	100	220	1.000	8	
	3WL1363	6.300	5.400	5.720	5.020	5.510	5.490	5.280	5.170	5.060	85	100	220	1.000	8	

• Detailed test description

• All technical parameters brought together  
 • Scaled from 25 °C up to 50 °C

# Additional tests

## DAkks – Inhouse lab for temperature rise verification



The test lab is accredited by „Deutsche Akkreditierungsstelle GmbH (DAkks)” which is the national accreditation body for the Federal Republic of Germany: <http://www.dakks.de/>

The accreditation is registered under registration Nr. **D-PL-11055-07-00**.

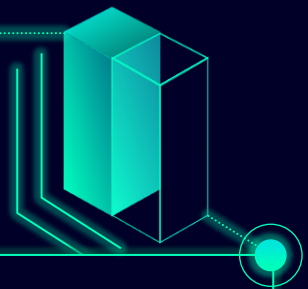
The accreditation certifies that the lab acts as an independent, competent body according to the rules of **ISO/IEC 17025** „General requirements for the competence of testing and calibration laboratories“.

Not applicable



# Additional test

## Powder coating quality DIN EN ISO 12944-2



**SIEMENS**

**Bescheinigung**  
Confirmation

Nr. (No.): 7862 2021-02-25

---

Mit Ausstellungsdatum 25.02.2021 bestätigen wir (With the date of issue 2021-02-25 we confirm):

Technical data of powder coating of SIVAICON S4:

Chemical characterization	Epoxy resin / Polyester resin
Color / surface	RAL 7035 / matt
Pretreatment of sheetsteel material:	Phosphatization

Coating variants:

<b>a) Single coating</b>	
Film thickness:	100 +/- 25 µm structured coating
Corrosion resistance (DIN EN ISO 12944-2):	C3-M
<b>b) Double coating</b>	
Film thickness I:	50 - 200 µm Smooth coating
Film thickness II:	100 +/- 25 µm structured coating
Total film thickness:	< 210 µm
Corrosion resistance (DIN EN ISO 12944-2):	C5-M

Additional technical data:

Gloss (measured angle):	60°
Degree of gloss (DIN 67530):	19,0 – 25,0 GU
Cupping (DIN 53 150):	3 - 6 mm
Adhesion/crosshatch adhesion(DIN EN ISO 2409):	GT0
Mandrel test (DIN 53 152):	above 8 mm
Evaluation of powder coated surfaces:	see Appendix A to Certificate no. 7468
RoHS / REACH-conformity:	yes

*Bei dieser Bescheinigung handelt es sich nicht um eine Garantie im Rechtssinne, insbesondere Garantien im Sinne der §§ 443, 444 BGB oder § 639 BGB.  
This confirmation does not constitute a guarantee in the legal sense as it is defined by law, in particular in section 443, 444 or 639 of the German Civil Code (BGB).*

Siemens Aktiengesellschaft

<p><b>Orth</b> <b>Klaus</b></p> <p><small>Digital unterschrieben von Orth Klaus Datum: 2021.02.25 17:56:52 +01'00'</small></p> <p>Dr. Klaus Orth Entwicklung/ Research &amp; Development</p>	<p><b>Bauer</b> <b>Bernhard</b></p> <p><small>Digital unterschrieben von Bauer Bernhard Datum: 2021.02.25 17:32:02 +01'00'</small></p> <p>Bernhard Bauer Bernhard Bauer</p>
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Anhang: 1 Seite(n)

Siemens AG  
Smart Infrastructure; Leitung: Matthias Rebellus  
Electrical Products; Leitung: Andreas Mathe

Name (Name): Josef Maier      Adresse (Address): Siemensstr. 10, 91056 Regensburg      Tel. (Phone) Hotline: +49 011 895 7222  
www.siemens.com/soec/stagecupcostr/regquest

Siemens Aktiengesellschaft; Vorsitzender des Aufsichtsrats: Jim Hagemann Snaube; Vorstand: Joe Kaeser; Vorsitzender: Roland Busch, Klaus Heinrich, Cadrik Neika, Ralf F. Thomas  
Sitz der Gesellschaft: Berlin und München, Deutschland; Registergericht: Berlin Charlottenburg, HRB 12300, München, HRB 6884  
WEEE-Reg.-Nr. DE 23891322

Bescheinigung.siemens Var 2.5      Seite 1 von 1

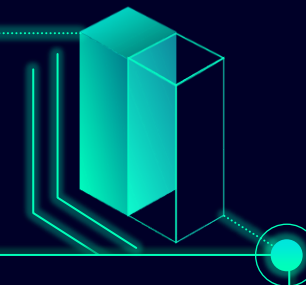
**Single coating – standard**

- Corrosion resistance: **C3-M**

**Double coating – on request**

- Corrosion resistance: **C5-M**

# Additional test EAC for exporting goods to russia



**ТАМОЖЕННЫЙ СОЮЗ**

**СЕРТИФИКАТ СООТВЕТСТВИЯ**

**EAC** № TC RU C-DE.MIO62.B.02220  
Серия RU № **0276894**

**ОРГАН ПО СЕРТИФИКАЦИИ** продукция Общество с ограниченной ответственностью «ПРОММАШ ТЕСТ».  
Место нахождения: 115114, Российская Федерация, город Москва, Дербеневская набережная, дом 11, помещение 60.  
Фактический адрес: 115114, Российская Федерация, город Москва, Дербеневская набережная, дом 11, помещение 60.  
Телефон: +7 (495) 775-48-45, факс: +7 (495) 775-48-45, адрес электронной почты: info@prommash-test.ru. Аттестат аккредитации регистрационный № РОСС RU.0001.11MIO62 выдан 01.12.2014 года Федеральной службой по аккредитации

**ЗАЯВИТЕЛЬ** Общество с ограниченной ответственностью «Сименс».  
Основной государственный регистрационный номер: 1027739473739.  
Место нахождения: 115184, Российская Федерация, город Москва, Большая Татарская, дом 9  
Фактический адрес: 115184, Российская Федерация, город Москва, Большая Татарская, дом 9  
Телефон: 4957372413, факс: 4957372385, адрес электронной почты: info.ru@siemens.com

**ИЗГОТОВИТЕЛЬ** «SIEMENS AG»  
Место нахождения: ГЕРМАНИЯ, 80333, Wittelsbacherplatz 2, Munich  
Фактический адрес: ГЕРМАНИЯ, 80333, Wittelsbacherplatz 2, Munich  
Финанс. изготовитель: (смотри приложение - бланки №№ 0208678 - 0208681)

**ПРОДУКЦИЯ** Комплектные устройства и шкафы распределительные с комплектующими и принадлежностями в составе, типов: 8PT, 8PV, 8PU, 8PS, 8PQ, XPT, XPT:8PT, HOR, 8HC, 8HN, 8HS, 8HP, 8HE, 8MC, 8ME, 8MF, 8MR, 8MT, 8US, S8, S4, FRM, 8GB, 8GK, 8GD, 8GF, 8GP, 8GS, 8JK, BVP, RU5: FRM.  
Продукция изготовлена в соответствии с технической документацией изготовителя: LV-10 Low-Voltage Power Distribution and Electrical Installation Technology © Siemens AG2014, LV-56 SIVACON S4 Power Distribution Boards © Siemens AG 2014.  
Серийный выпуск

КОД ТН ВЭД ТС8537 10 990 0

СООТВЕТСТВУЕТ ТРЕБОВАНИЯМ технического регламента Таможенного союза ТР ТС 004/2011 "О безопасности низковольтного оборудования"

СЕРТИФИКАТ ВЫДАН НА ОСНОВАНИИ протокола испытаний № 12788-07-15 от 01.07.2015 года.  
Испытательный центр Общество с ограниченной ответственностью «АкадемСиб», аттестат аккредитации регистрационный № РОСС RU.0001.21A009 действителен до 01.08.2016 года, фактический адрес: 630024, Российская Федерация, Новосибирская область, город Новосибирск, улица Бетонная, дом 14; акта анализа состояния производства № 00134АП от 12.05.2014 года органа по сертификации продукции Общества с ограниченной ответственностью «ПРОММАШ ТЕСТ».

**ДОПОЛНИТЕЛЬНАЯ ИНФОРМАЦИЯ** Срок службы согласно технической документации изготовителя. Срок и условия хранения указаны в товаросопроводительной документации.

СРОК ДЕЙСТВИЯ с 03.07.2015 ПО 02.07.2020 ВКЛЮЧИТЕЛЬНО

Руководитель (уполномоченное лицо) органа по сертификации: А.П. Филатчев  
Эксперт (эксперт-аудитор) (эксперты (эксперты-аудиторы)): Е.В. Мерзозова



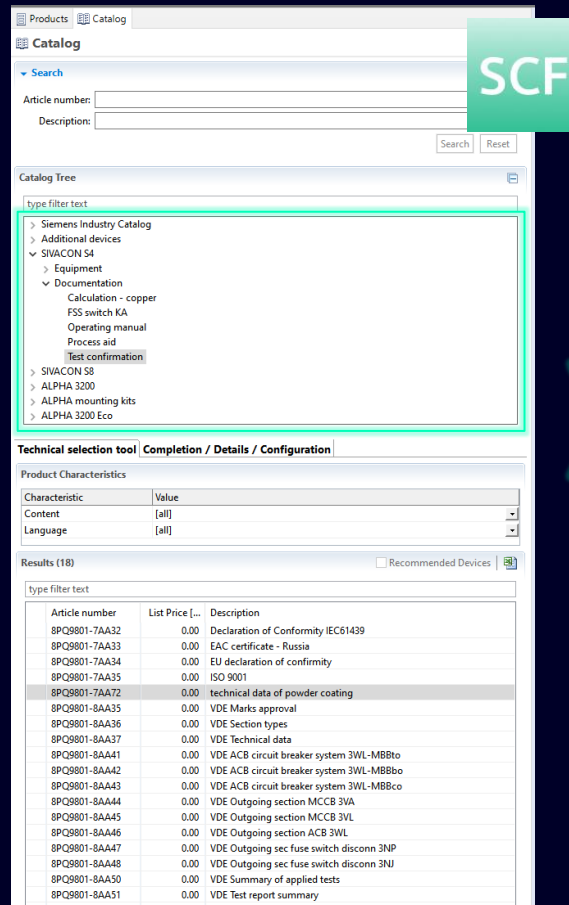
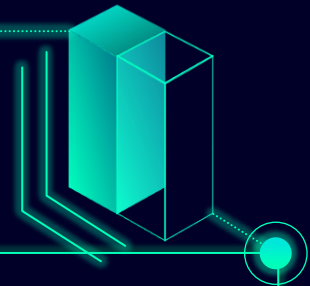
**ПРОДУКЦИЯ** Комплектные устройства и шкафы распределительные с комплектующими и принадлежностями в составе, типов: 8PT, 8PV, 8PU, 8PS, 8PQ, XPT, XPT:8PT, HOR, 8HC, 8HN, 8HS, 8HP, 8HE, 8MC, 8ME, 8MF, 8MR, 8MT, 8US, S8, S4, FRM, 8GB, 8GK, 8GD, 8GF, 8GP, 8GS, 8JK, BVP, RU5: FRM.  
Продукция изготовлена в соответствии с технической документацией изготовителя: LV-10 Low-Voltage Power Distribution and Electrical Installation Technology © Siemens AG2014, LV-56 SIVACON S4 Power Distribution Boards © Siemens AG 2014.  
Серийный выпуск

# | Summary



# Summary

## Certification – SIMARIS Configuration



The screenshot shows the SIMARIS configuration tool interface. At the top, there is a 'Products' and 'Catalog' menu. Below it is a 'Search' section with 'Article number' and 'Description' input fields, and 'Search' and 'Reset' buttons. A green box labeled 'SCF' is overlaid on the search area. The 'Catalog Tree' section shows a hierarchical view of the product catalog, with 'Test confirmation' highlighted. Below the tree is a 'Technical selection tool' with tabs for 'Completion / Details / Configuration'. The 'Product Characteristics' section shows a table with 'Characteristic' and 'Value' columns. The 'Results (18)' section shows a table with 'Article number', 'List Price [...]', and 'Description' columns.

Characteristic	Value
Content	[all]
Language	[all]

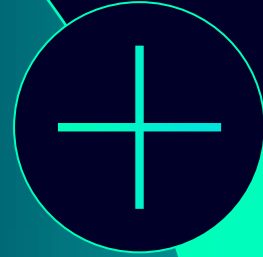
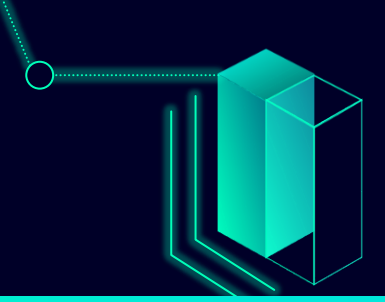
Article number	List Price [...]	Description
8PQ9801-7AA32	0.00	Declaration of Conformity IEC61439
8PQ9801-7AA33	0.00	EAC certificate - Russia
8PQ9801-7AA34	0.00	EU declaration of conformity
8PQ9801-7AA35	0.00	ISO 9001
8PQ9801-7AA72	0.00	technical data of powder coating
8PQ9801-8AA35	0.00	VDE Marks approval
8PQ9801-8AA36	0.00	VDE Section types
8PQ9801-8AA37	0.00	VDE Technical data
8PQ9801-8AA41	0.00	VDE ACB circuit breaker system 3WL-MBBto
8PQ9801-8AA42	0.00	VDE ACB circuit breaker system 3WL-MBBbo
8PQ9801-8AA43	0.00	VDE ACB circuit breaker system 3WL-MBBco
8PQ9801-8AA44	0.00	VDE Outgoing section MCCB 3VA
8PQ9801-8AA45	0.00	VDE Outgoing section MCCB 3VL
8PQ9801-8AA46	0.00	VDE Outgoing section ACB 3WL
8PQ9801-8AA47	0.00	VDE Outgoing sec fuse switch disconn 3NP
8PQ9801-8AA48	0.00	VDE Outgoing sec fuse switch disconn 3NI
8PQ9801-8AA50	0.00	VDE Summary of applied tests
8PQ9801-8AA51	0.00	VDE Test report summary



Whole documentation available via  
SIMARIS configuration

# Summary

## Customer Benefits



- The "make it easy" solution to fulfill **IEC 61439**
- SIVACON S4 offers **more than standard** requirements
- Quality **certification**
- **One partner** for housing and devices
- We have the best **knowledge** on our own devices
- **Deep integration level** of devices and accessories

# Thank you for your attention!

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[siemens.com/sivacon-s4](https://www.siemens.com/sivacon-s4)

